PDF E Edition 1.1

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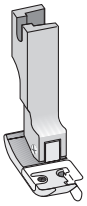
PRESSER FEET

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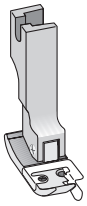
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Spring Guide Hinged Feet (Right)

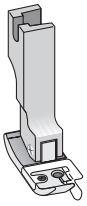
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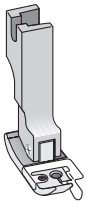
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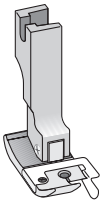
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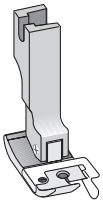
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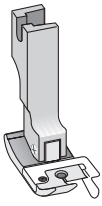
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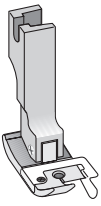
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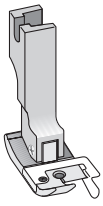
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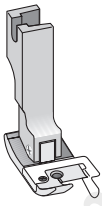
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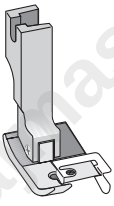
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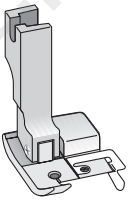
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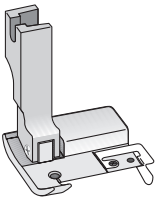
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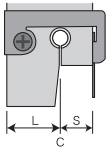
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SG200



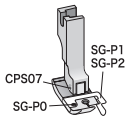
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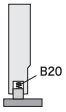


C = Hole in center
S = Stitch margin
L = Left width from needle

Part No.	L	S
SG10	8.2 mm	1.0 mm
SG15	7.7 mm	1.5 mm
SG20	7.2 mm	2.0 mm
SG30	6.2 mm	3.0 mm
SG40	10.0 mm	4.0 mm
SG50	9.0 mm	5.0 mm
SG60	8.0 mm	6.0 mm
SG65	7.5 mm	6.5 mm
SG70	7.0 mm	7.0 mm
SG80	6.0 mm	8.0 mm
SG110	6.0 mm	11.0 mm
SG150	6.0 mm	15.0 mm
SG200	6.0 mm	20.0 mm

Parts Details





Back of the foot

Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet
SG-P0	Screw (M1.6 × 0.35)	All feet
SG-P1	Spring guide	SG10, SG15, SG20 SG30, SG110 SG150, SG200
SG-P2	Spring guide	SG40, SG50, SG60 SG65, SG70, SG80

NOTE

For straight and curving edges. NO guide part at the rear of the needle hole.

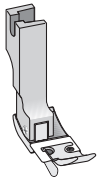
⚠ CAUTION

The lower material can be hurt by the spring guide when it is weak and thin.

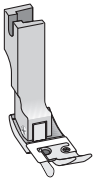
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Spring Guide Hinged Feet (Left)

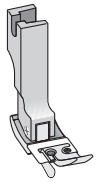
SG10L



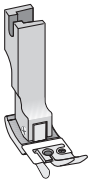
SG15L



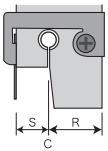
SG20L



SG30L



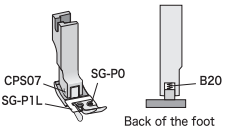
Sizes Details



C = Hole in center
R = Right width from needle
S = Stitch margin

Part No.	S	R
SG10L	1.0 mm	8.2 mm
SG15L	1.5 mm	7.7 mm
SG20L	2.0 mm	7.2 mm
SG30L	3.0 mm	6.2 mm

Parts Details

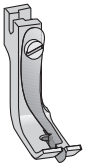


Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet
SG-P0	Screw (M1.6 × 0.35)	All feet
SG-P1L	pring guide	All feet

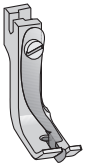
⚠ The lower material can be hurt by the spring guide when it is weak and thin.

Top Stitch Guide Feet

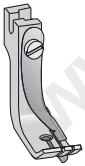
P10



P11



P115



P12



P13



P14



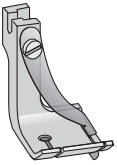
P15



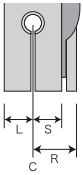
P16



P18



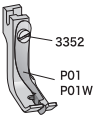
Sizes Details



C = Hole in center
L = Left width from needle
S = Stitch margin
R = Right width from needle

Part No.	L	S	R
P10	6.0 mm	0.8 mm	4.0 mm
P11	5.5 mm	1.6 mm	5.5 mm
P115	5.5 mm	2.4 mm	6.0 mm
P12	5.5 mm	3.2 mm	6.5 mm
P13	5.5 mm	4.8 mm	7.5 mm
P14	5.5 mm	6.4 mm	9.5 mm
P15	5.5 mm	8.0 mm	11.0 mm
P16	5.5 mm	9.5 mm	13.0 mm
P18	5.5 mm	12.7 mm	16.0 mm

Parts Details



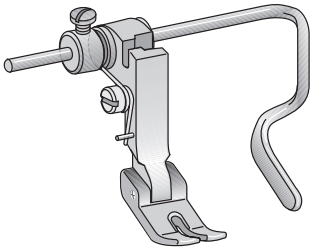
Part No.	Description	Foot No.
3352	Screw (3/32-56)	All feet
P01	Spring guide	P10, P11, P115 P12, P13
P01W	Spring guide	P14, P15, P16, P18

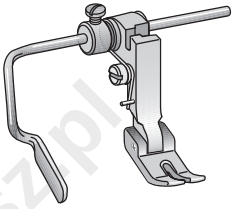
⚠ The lower material can be hurt by the spring guide when it is weak and thin.

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Hinged Quilter Foot with Right & Left Guides

P723

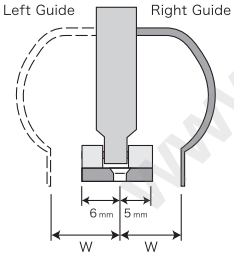




Attach on the Left

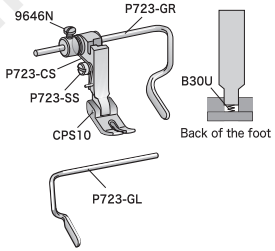
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Sizes Details



Guides	Stitch margin W
Right Guide	5 ~ 45 mm
Left Guide	6 ~ 45 mm

Parts Details

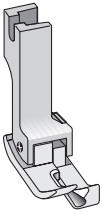


Part No.	Description
B30U	Spring for P723
CPS10	Srew for feet
9646N	Screw (9/64-L6)
P723-SS	Shoulder screw
P723-CS	Spring
P723-GR	Right guide
P723-GL	Left guide

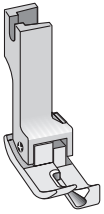
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Right Compensating Feet

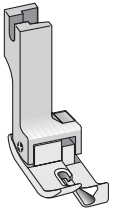
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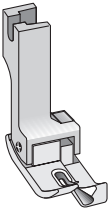
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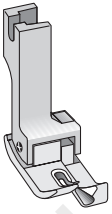
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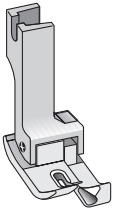
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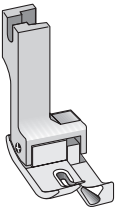
SR30



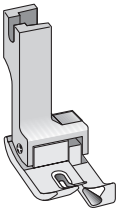
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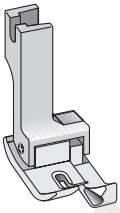
SR50



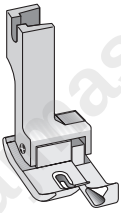
SR60



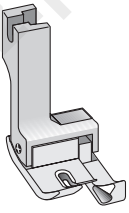
SR65



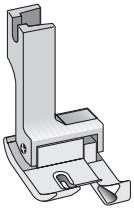
SR70



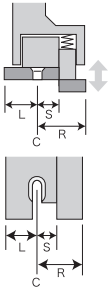
SR80



SR100



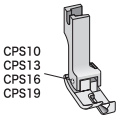
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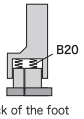


C =Hole in center
L = Left width from needle
S = Stitch margin
R = Right width from needle

Part No.	L	S	R
SR10	5.75 mm	1.0 mm	5.75 mm
SR15	5.25 mm	1.5 mm	6.25 mm
SR20	6.25 mm	2.0 mm	6.75 mm
SR25	6.00 mm	2.5 mm	7.25 mm
SR30	6.00 mm	3.0 mm	7.75 mm
SR40	6.00 mm	4.0 mm	8.75 mm
SR50	6.25 mm	5.0 mm	9.75 mm
SR60	6.00 mm	6.0 mm	10.75 mm
SR65	6.00 mm	6.5 mm	11.25 mm
SR70	6.00 mm	7.0 mm	11.75 mm
SR80	6.25 mm	8.0 mm	12.75 mm
SR100	6.00 mm	10.0 mm	14.75 mm

Parts Details





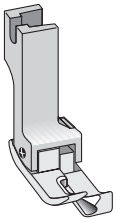
Back of the foot

Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS10	Screw for feet	SR10, SR15
CPS13	Screw for feet	SR20, SR25 SR30, SR40
CPS16	Screw for feet	SR50, SR60 SR65, SR70
CPS19	Screw for feet	SR80, SR100

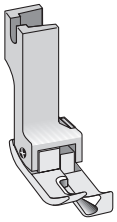
www.maszyny.pl

Right Compensating Feet Narrow Type

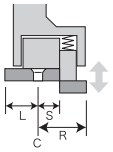
SR10N



SR15N



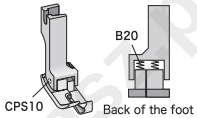
Sizes Details



C = Hole in center
L = Left width from needle
S = Stitch margin
R = Right width from needle

Part No.	L	S	R
SR10N	4.75 mm	1.0 mm	5.75 mm
SR15N	4.25 mm	1.5 mm	6.25 mm

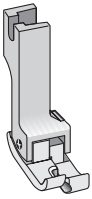
Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS10	Screw for feet	All feet

Right Compensating Feet Extra Short

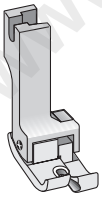
SRC10



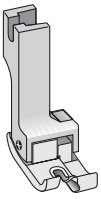
SRC15



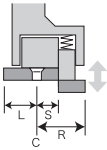
SRC20



SRC30



Sizes Details

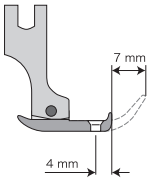


C = Hole in center
L = Left width from needle
S = Stitch margin
R = Right width from needle

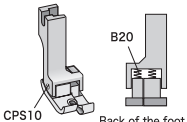
Part No.	L	S	R
SRC10	4.75 mm	1.0 mm	5.75 mm
SRC15	4.25 mm	1.5 mm	6.25 mm
SRC20	6.25 mm	2.0 mm	6.75 mm
SRC30	5.25 mm	3.0 mm	7.75 mm

NOTE

These feet are appropriate for sewing small parts as out pockets or labels. Because it is 4 millimeters the toe side from the needle and 7 millimeters shorter than regluar compensating feet.



Parts Details

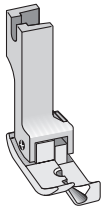


Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS10	Screw for feet	SRC10 SRC15
CPS13	Screw for feet	SRC20 SRC30

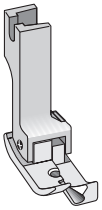
www.majmas.pl

Right Compensating Feet for Knit & Thin materials

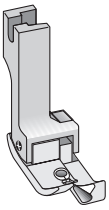
SR10KZ



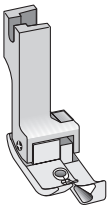
SR15KZ



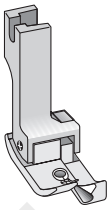
SR20KZ



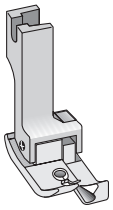
SR25KZ



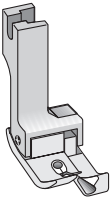
SR30KZ



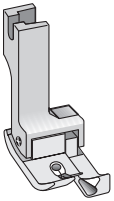
SR40KZ



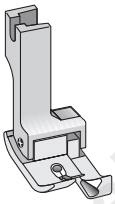
SR50KZ



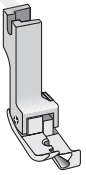
SR60KZ



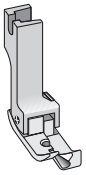
SR65KZ



SR10NKZ

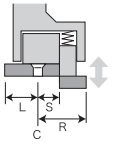


SR15NKZ



Narrow type

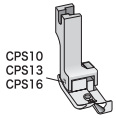
Sizes Details

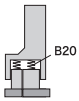


Part No.	L	S	R
SR10KZ	5.75 mm	1.0 mm	5.75 mm
SR15KZ	5.25 mm	1.5 mm	6.25 mm
SR20KZ	6.25 mm	2.0 mm	6.75 mm
SR25KZ	6.00 mm	2.5 mm	7.25 mm
SR30KZ	6.00 mm	3.0 mm	7.75 mm
SR40KZ	6.00 mm	4.0 mm	8.75 mm
SR50KZ	6.25 mm	5.0 mm	9.75 mm
SR60KZ	6.00 mm	6.0 mm	10.75 mm
SR65KZ	6.00 mm	6.5 mm	11.25 mm
SR10NKZ	4.75 mm	1.0 mm	5.75 mm
SR15NKZ	4.25 mm	1.5 mm	6.25 mm

C = Hole in center
L = Left width from needle
S = Stitch margin
R = Right width from needle

Parts Details





Back of the foot

Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS10	Screw for feet	SR10KZ, SR15KZ SR10NKZ, SR15NKZ
CPS13	Screw for feet	SR20KZ, SR25KZ SR30KZ, SR40KZ
CPS16	Screw for feet	SR50KZ, SR60KZ SR65KZ

Needle Hole Type

Regular SR series



For Knit & Thin Materials KZ Type

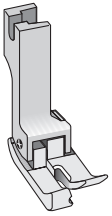


Prevents lifting fabric with the needle

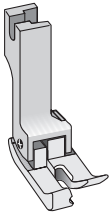
www.majmasz.pl

Left Compensating Feet

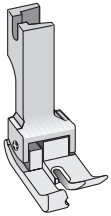
SL10



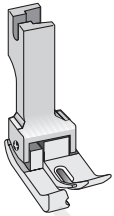
SL15



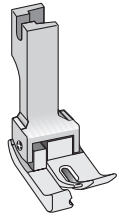
SL20



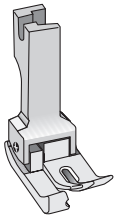
SL25



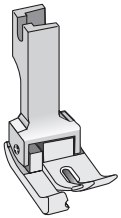
SL30



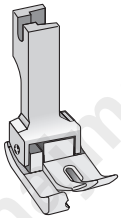
SL40



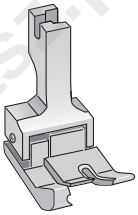
SL50



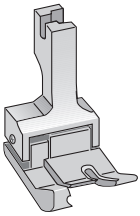
SL60



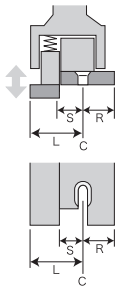
CL70



CL80



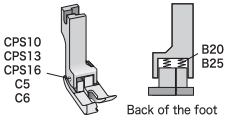
Sizes Details



Part No.	L	S	R
SL10	5.75 mm	1.0 mm	5.75 mm
SL15	6.25 mm	1.5 mm	5.25 mm
SL20	6.75 mm	2.0 mm	6.25 mm
SL25	7.25 mm	2.5 mm	6.00 mm
SL30	7.75 mm	3.0 mm	6.00 mm
SL40	8.75 mm	4.0 mm	6.00 mm
SL50	9.75 mm	5.0 mm	6.25 mm
SL60	10.75 mm	6.0 mm	6.00 mm
CL70	12.70 mm	7.0 mm	6.20 mm
CL80	13.60 mm	8.0 mm	5.30 mm

C = Hole in center
L = Left width from needle
S = Stitch margin
R = Right width from needle

Parts Details

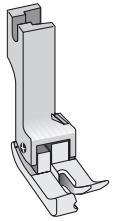


Part No.	Description	Foot No.
B20	Spring for feet	SL feet
B25	Spring for feet	CL feet
CPS10	Screw for feet	SL10, SL15
CPS13	Screw for feet	SL20, SL25 SL30, SL40
CPS16	Screw for feet	SL50, SL60
C5	Screw for feet	CL70
C6	Screw for feet	CL80

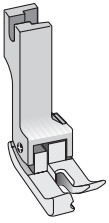
www.maszyny.pl

Left Compensating Feet Narrow Type

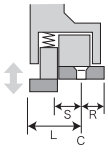
SL10N



SL15N



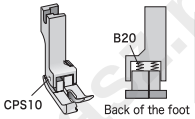
Sizes Details



C = Hole in center
L = Left width from needle
S = Stitch margin
R = Right width from needle

Part No.	L	S	R
SL10N	5.75 mm	1.0 mm	4.75 mm
SL15N	6.25 mm	1.5 mm	4.25 mm

Parts Details

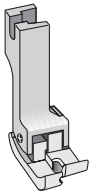


Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS10	Screw for feet	All feet

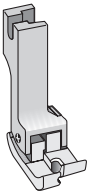
www.majmas.pl

Left Compensating Feet Extra Short

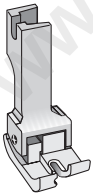
SLC10



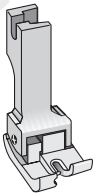
SLC15



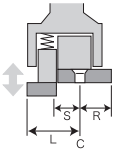
SLC20



SLC30



Parts Details

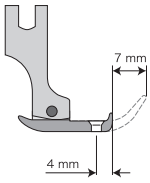


C = Hole in center
L = Left width from needle
S = Stitch margin
R = Right width from needle

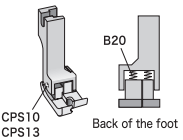
Part No.	L	S	R
SLC10	5.75 mm	1.0 mm	4.75 mm
SLC15	6.25 mm	1.5 mm	4.25 mm
SLC20	6.75 mm	2.0 mm	6.25 mm
SLC30	7.75 mm	3.0 mm	5.25 mm

NOTE

These feet are appropriate for sewing small parts as out pockets or labels. Because it is 4 millimeters the toe side from the needle and 7 millimeters shorter than regluar compensating feet.

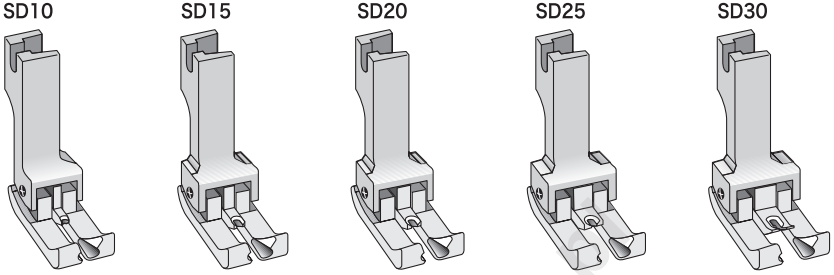


Parts Details

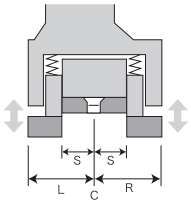


Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS10	Screw for feet	SLC10 SLC15
CPS13	Screw for feet	SLC20 SLC30

Double Compensating Feet



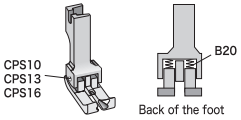
Sizes Details



C = Hole in center
L = Left width from needle
S = Stitch margin
R = Right width from needle

Part No.	L	S	R
SD10	5.75 mm	1.0 mm	5.75 mm
SD15	6.25 mm	1.5 mm	6.25 mm
SD20	6.75 mm	2.0 mm	6.75 mm
SD25	7.25 mm	2.5 mm	7.25 mm
SD30	7.75 mm	3.0 mm	7.75 mm

Parts Details

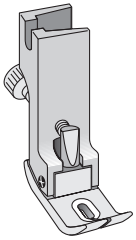


Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS10	Screw for feet	SD10
CPS13	Screw for feet	SD15, SD20
CPS16	Screw for feet	SD25, SD30

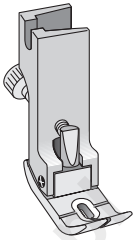
www.majnasz.pl

Adjustable Shirring Foot (Gather Hybrid Foot)

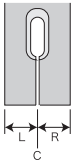
S955



S955KM



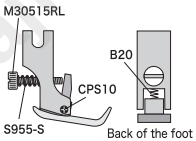
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle

Part No.	L	R
S955	5.25 mm	5.25 mm
S955KM	5.25 mm	5.25 mm

Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS10	Screw for feet	All feet
M30515RL	screw (M3 - L15)	All feet
S955-S	Spring	All feet

NOTE

For bottom ply of pocket flap lining.

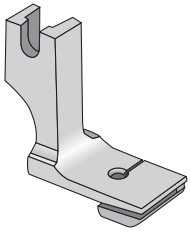
CAUTION

- Over turning of the adjust screw causes damages of pin.
- Feeding scratches can happen when the material is weak and thin.

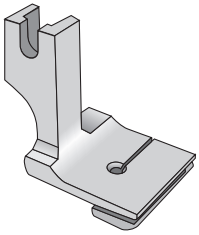
www.maszyny.pl

Top Ply Joining Shirring Foot

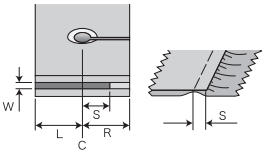
P5



P5W



Sizes Details



C =Hole in center
L = Left width from needle
R = Right width from needle
S = Seam allowance
W = Upper material thickness

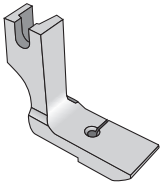
Part No.	L	R	S	W
P5	7.0 mm	7.0 mm	4.5 mm	1.0 mm
P5W	9.0 mm	13.0 mm	10.0 mm	1.0 mm

⚠ CAUTION

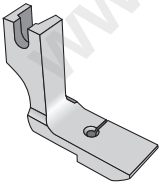
Feeding scratches can happen when the material is weak and thin.

Regluar Shirring Feet

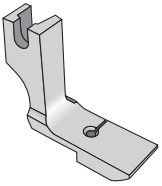
P50



P50M



P50H





Basic

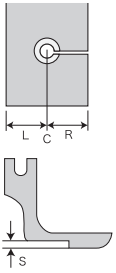


Long



Extra long

Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle
S = Step

Part No.	L	R	S
P50	6.0 mm	6.0 mm	1.5 mm
P50M	6.0 mm	6.0 mm	2.0 mm
P50H	6.0 mm	6.0 mm	2.8 mm

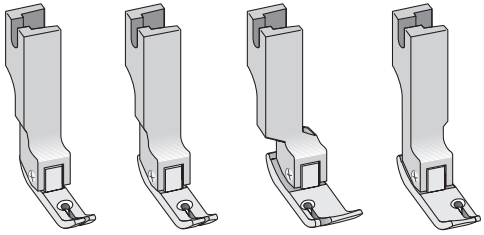
⚠ CAUTION

Feeding scratches can happen when the material is weak and thin.

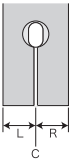
www.majmasz.hu

Hinged Zipper Feet

S2525 S3030 SP360 SP361



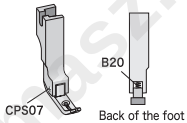
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle

Part No.	L	R
S2525	2.5 mm	2.5 mm
S3030	3.0 mm	3.0 mm
SP360	2.0 mm	6.0 mm
SP361	6.0 mm	2.0 mm

Parts Details

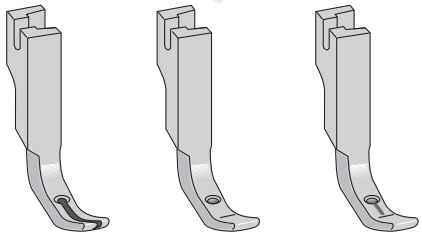


Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

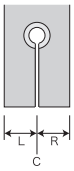
www.majnas7.pl

Solid Zipper Feet

P3 P3C P3CS



Sizes Details

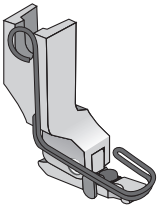


C = Hole in center
L = Left width from needle
R = Right width from needle

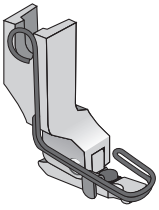
Part No.	L	R
P3	2.5 mm	2.5 mm
P3C	2.5 mm	2.5 mm
P3CS	2.5 mm	2.5 mm

Conceal® Feet

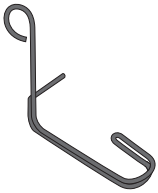
SDK15ND



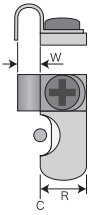
SDK18ND



SDK-NGD



Sizes Details



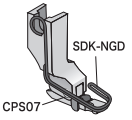
C = Hole in center
R = Right width from needle
W = Tunnel width

Part No.	R	W	Fastener Type
SDK15ND	5.0 mm	1.5 mm	2CC
SDK18ND	5.0 mm	1.8 mm	3CC

NOTE

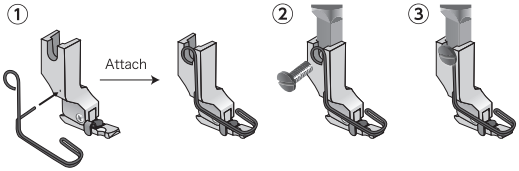
- Conpactly designed for easy using.
- Enable to skip the step of ironing.

Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet
SDK-NGD	Finger guard	All feet

How to set finger guard



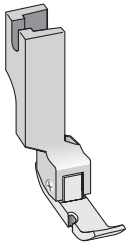
⚠ CAUTION

This product is extra compact compare with usual foot.
It might cause finger damage by accident.
Please use special finger guard for Conceal foot for your safety.

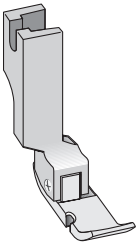
www.majmaez.pl

Hinged Left Cording Feet

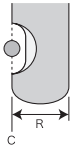
SP36LN



SP36L



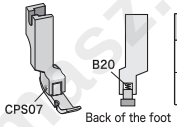
Sizes Details



C = Hole in center
R = Right width from needle

Part No.	R
SP36LN	5.0 mm
SP36L	8.0 mm

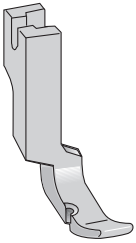
Parts Details



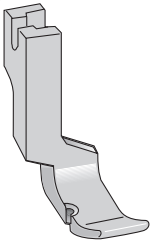
Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

Solid Left Cording Feet

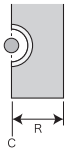
P301N



P301



Sizes Details



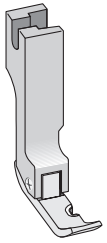
C = Hole in center
R = right width from needle

Part No.	R
P301N	5.0 mm
P301	8.0 mm

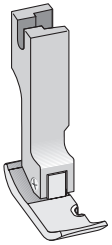
www.majnusz.pl

Hinged Right Cording Feet

SP36N



SP36



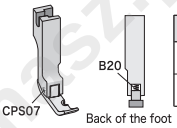
Sizes Details



C = Hole in center
L = Left width from needle

Part No.	L
SP36N	5.0 mm
SP36	8.0 mm

Parts Details

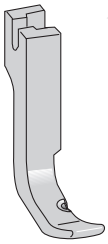


Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

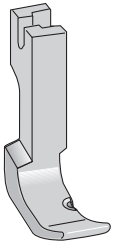
www.majnasz.pl

Solid Right Cording Feet

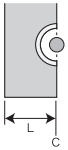
P311N



P31



Sizes Details

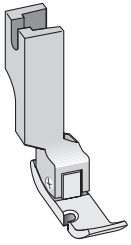


C = Hole in center
L = Left width from needle

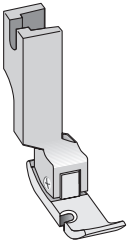
Part No.	L
P311N	5.0 mm
P31	8.0 mm

Hinged Left Narrow Feet

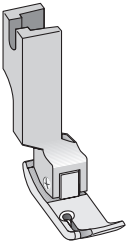
S1060



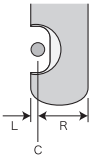
S1560



SP360



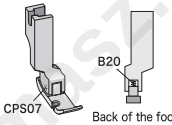
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle

Part No.	L	R
S1060	1.0 mm	6.0 mm
S1560	1.5 mm	6.0 mm
SP360	2.0 mm	6.0 mm

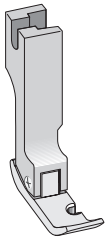
Parts Details



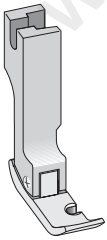
Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

Hinged Right Narrow Feet

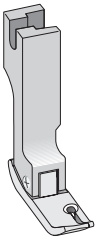
S6010



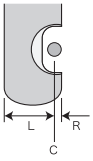
S6015



SP361



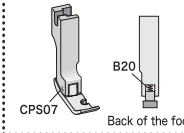
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle

Part No.	L	R
S6010	6.0 mm	1.0 mm
S6015	6.0 mm	1.5 mm
SP361	6.0 mm	2.0 mm

Parts Details

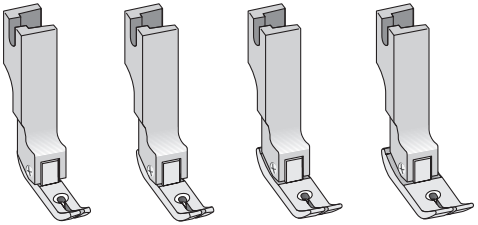


Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

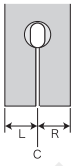
www.majnusz.pl

Hinged Double Toe Even Feet

S2525 S3030 S4040 S5050



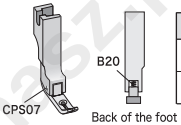
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle

Part No.	L	R
S2525	2.5 mm	2.5 mm
S3030	3.0 mm	3.0 mm
S4040	4.0 mm	4.0 mm
S5050	5.0 mm	5.0 mm

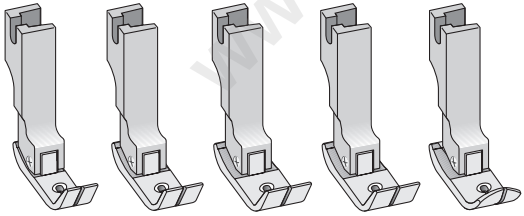
Parts Details



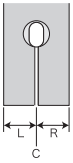
Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

Hinged Turned Up Front Feet

S4040V S5050V S6060V S7070V SP352



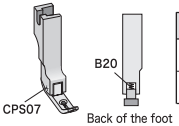
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle

Part No.	L	R
S4040V	4.0 mm	4.0 mm
S5050V	5.0 mm	5.0 mm
S6060V	6.0 mm	6.0 mm
S7070V	7.0 mm	7.0 mm
SP352	6.5 mm	4.5 mm

Parts Details



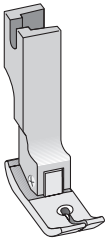
Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

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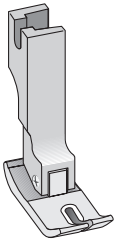
SUISEI® OSAKA JAPAN

Hinged Standard Feet

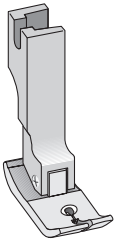
SP58N



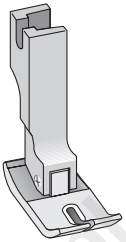
SP351



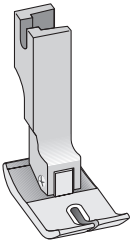
SP351KZ



S6565

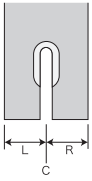


SP127



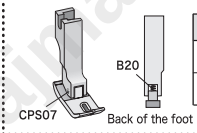
Sizes Details

C = Hole in center
L = Left width from needle
R = Right width from needle



Part No.	L	R
SP58N	5.0 mm	4.0 mm
SP351	6.0 mm	5.0 mm
SP351KZ	6.0 mm	5.0 mm
S6565	6.5 mm	6.5 mm
SP127	7.5 mm	7.0 mm

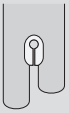
Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

NOTE

SP351KZ

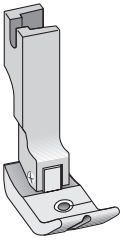


Prevents lifting fabric with the needle

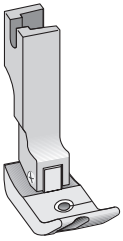
www.maszyny.pl

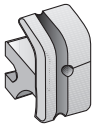
Hinged Left Piping Feet

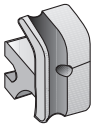
S69LH-30



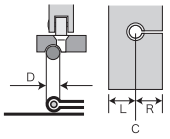
S69LH-50







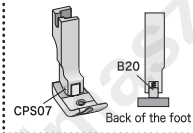
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle
D = Max cord diameter

Part No.	L	R	D
S69LH-30	6.0 mm	6.0 mm	3.0 mm
S69LH-50	6.0 mm	6.0 mm	5.0 mm

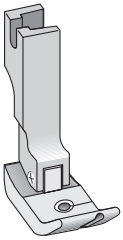
Parts Details



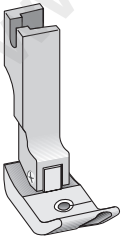
Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

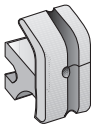
Hinged Right Piping Feet

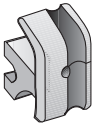
S69RH-30



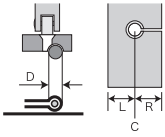
S69RH-50







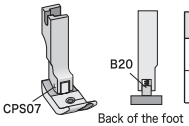
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle
D = Max cord diameter

Part No.	L	R	D
S69RH-30	6.0 mm	6.0 mm	3.0 mm
S69RH-50	6.0 mm	6.0 mm	5.0 mm

Parts Details

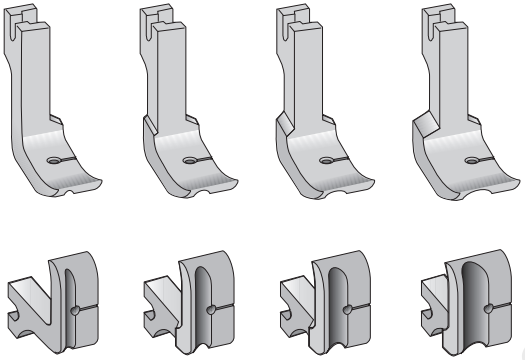


Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

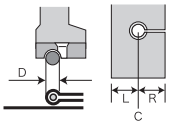
www.majka37.pl

Solid Left Piping Feet

P69L-⅛ P69L-3⁄16 P69L-¼ P69L-⅜



Sizes Details

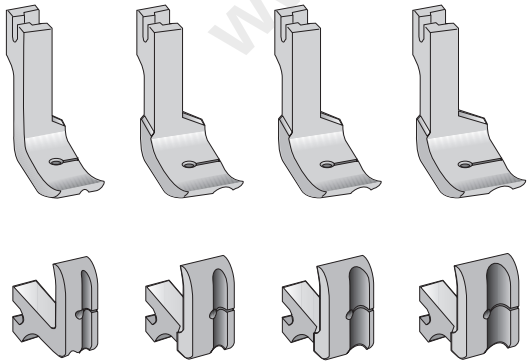


C = Hole in center
L = Left width from needle
R = Right width from needle
D = Max cord diameter

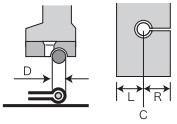
Part No.	L	R	D
P69L-⅛	6.0 mm	6.0 mm	3.2 mm
P69L-3⁄16	7.0 mm	7.0 mm	4.8 mm
P69L-¼	7.5 mm	7.5 mm	6.4 mm
P69L-⅜	12.0 mm	6.0 mm	9.5 mm

Solid Right Piping Feet

P69R-⅛ P69R-3⁄16 P69R-¼ P69R-⅜



Sizes Details



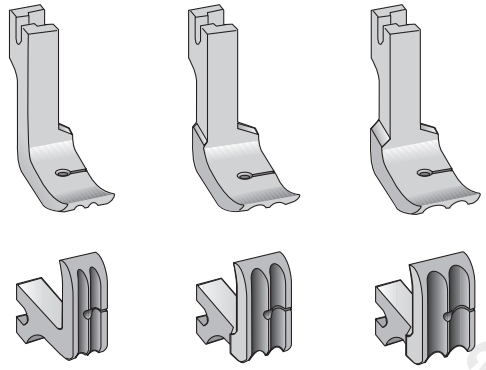
C = Hole in center
L = Left width from needle
R = Right width from needle
D = Max cord diameter

Part No.	L	R	D
P69R-⅛	6.0 mm	6.0 mm	3.2 mm
P69R-3⁄16	7.0 mm	7.0 mm	4.8 mm
P69R-¼	7.5 mm	7.5 mm	6.4 mm
P69R-⅜	6.0 mm	12.0 mm	9.5 mm

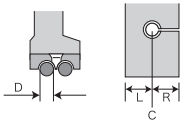
www.majmaa.com

Solid Double Piping Feet

P69D-⅛ P69D-3⁄16 P69D-¼



Sizes Details

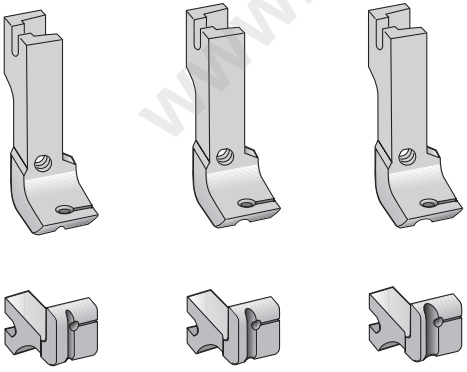


C = Hole in center
L = Left width from needle
R = Right width from needle
D = Max cord diameter

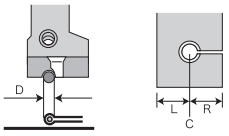
Part No.	L	R	D
P69D-⅛	6.0 mm	6.0 mm	3.2 mm
P69D-3⁄16	7.0 mm	7.0 mm	4.8 mm
P69D-¼	7.5 mm	7.5 mm	6.4 mm

Special Piping Feet for A20

P37 P37M P37W



Sizes Details



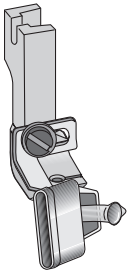
C = Hole in center
L = Left width from needle
R = Right width from needle
D = Max cord diameter

Part No.	L	R	D
P37	6.0 mm	6.0 mm	2.0 mm
P37M	6.0 mm	6.0 mm	3.0 mm
P37W	6.0 mm	6.0 mm	4.0 mm

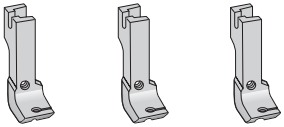
www.mojmasina.si

Bias Cord Piping Foot

A20-18



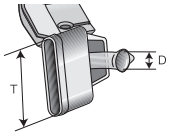
P37 P37M P37W



Regular set is fixed P37M.
If not appropriate to the finish, please change to P37 or P37W feet are also available at extra cost.
(Referred on Page 21)

Referred below table parts number of each tape size.

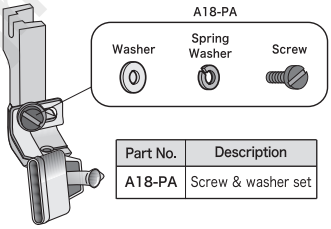
Sizes Details



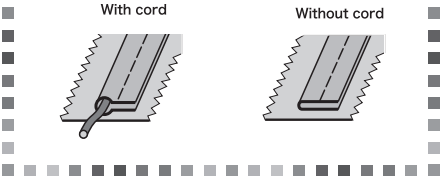
T = Tape size
D = Max cord diameter

Part No.	T	D
A20-18	18 mm	3.0 mm
A20-20	20 mm	3.0 mm
A20-22	22 mm	3.0 mm
A20-24	24 mm	3.5 mm
A20-26	26 mm	3.5 mm
A20-28	28 mm	3.5 mm

Parts Details



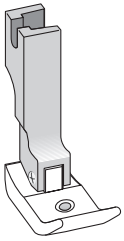
Part No.	Description
A18-PA	Screw & washer set



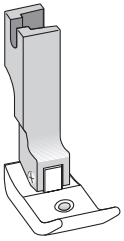
www.maquinasz.pt

Left Piping Easy Feet

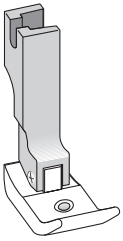
STP20L

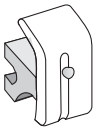


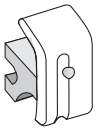
STP30L

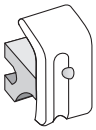


STP35L

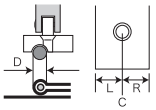








Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle
D = Max cord diameter

Part No.	L	R	D
STP20L	6.5 mm	6.5 mm	2.0 mm
STP30L	6.5 mm	6.5 mm	3.0 mm
STP35L	6.5 mm	6.5 mm	3.5 mm

Parts Details

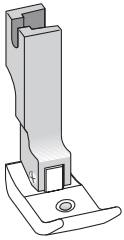


Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

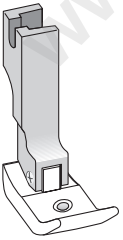
www.majmasz.pl

Right Piping Easy Feet

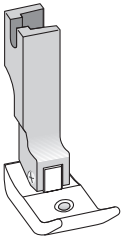
STP20R

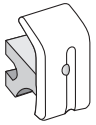


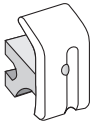
STP30R

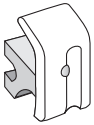


STP35R

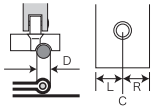








Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle
D = Max cord diameter

Part No.	L	R	D
STP20R	6.5 mm	6.5 mm	2.0 mm
STP30R	6.5 mm	6.5 mm	3.0 mm
STP35R	6.5 mm	6.5 mm	3.5 mm

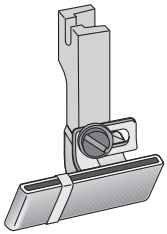
Parts Details



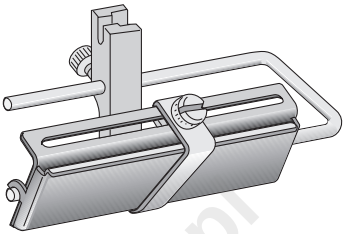
Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

Adjustable Tape Feet

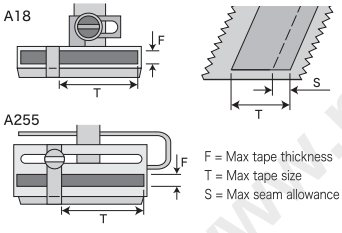
A18



A255



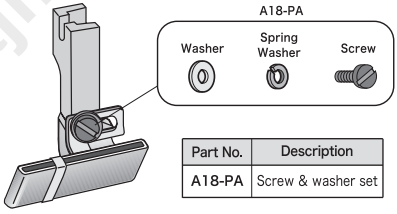
Sizes Details



F = Max tape thickness
T = Max tape size
S = Max seam allowance

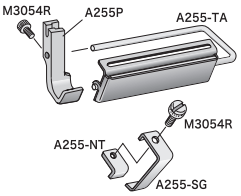
Part No.	F	T	S
A18	1.0 mm	28 mm	12 mm
A255	1.5 mm	53 mm	52 mm

A18 Parts Details



Part No.	Description
A18-PA	Screw & washer set

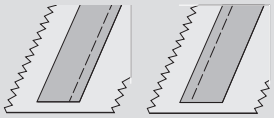
A255 Parts Details



Part No.	Description
A255P	Foot
A255-TA	Adjustable tube asm.
A255-SG	Slide guide
A255-NT	Nut (M3 × 0.5)
M3054R	Screw(M3 × 0.5)

NOTE

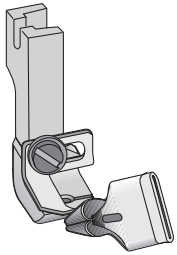
This foot can be used at right or left side by adjustable guide position.



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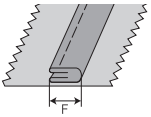
Bias Loop Piping Foot

A21-3



Referred right table parts number of each tape size.

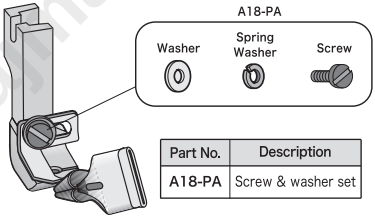
Sizes Details



F = Finished size
T = Bias tape size

Part No.	T	F
A21-3	12 mm	3.0 mm
A21-4	16 mm	4.0 mm
A21-5	20 mm	5.0 mm
A21-6.5	25 mm	6.5 mm

Parts Details

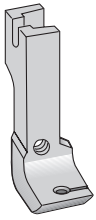


Part No.	Description
A18-PA	Screw & washer set

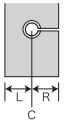
www.majnas.com

Foot for A18 or A21

P39



Sizes Details

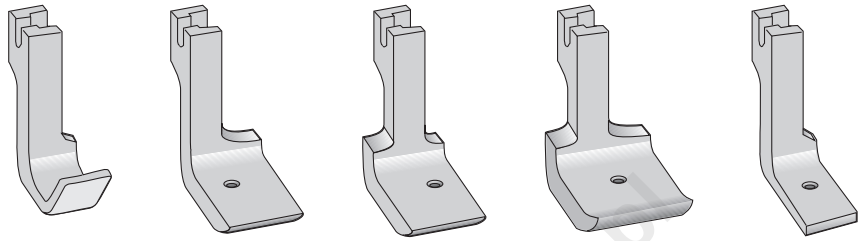


C = Hole in center
L = Left width from needle
R = Right width from needle

Part No.	L	R
P39	6.0 mm	6.0 mm

Solid Blank Feet

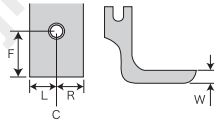
SP60 SP62 SP63 SP64 SP65



NOTE

These feet are not hardened, and can be easily cut away as you like.

Sizes Details



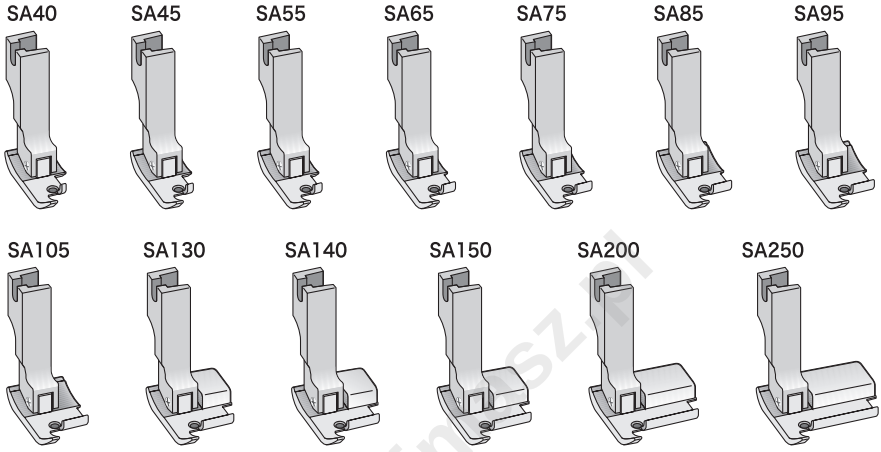
C = Hole in center
L = Left width from needle
R = Right width from needle
F = Length of needle to front
W = Foot thickness

Part No.	L	R	F	W
SP60	6.0 mm	6.0 mm	—	3.0 mm
SP62	6.0 mm	11.0 mm	15.0 mm	6.0 mm
SP63	11.0 mm	6.0 mm	15.0 mm	6.0 mm
SP64	10.5 mm	10.5 mm	14.0 mm	6.0 mm
SP65	6.3 mm	6.3 mm	15.0 mm	3.0 mm

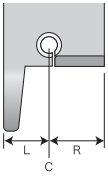
F size of SP60 is not indicated by type of turned up front.

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Hinged Binding Feet



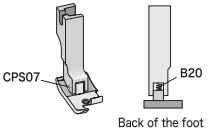
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle

Part No.	L	R
SA40	6.0 mm	2.5 mm
SA45	6.0 mm	3.0 mm
SA55	6.0 mm	4.0 mm
SA65	6.0 mm	5.0 mm
SA75	6.0 mm	6.0 mm
SA85	6.0 mm	7.0 mm
SA95	6.0 mm	8.0 mm
SA105	6.0 mm	9.0 mm
SA130	6.0 mm	11.0 mm
SA140	6.0 mm	12.0 mm
SA150	6.0 mm	13.0 mm
SA200	6.0 mm	18.0 mm
SA250	6.0 mm	22.0 mm

Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

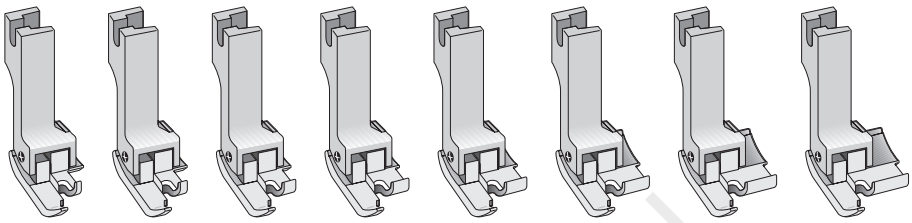
NOTE

Referred on page 51 for applicable each binder.

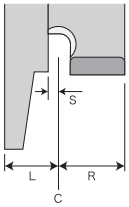
www.majnusz.pl

SUISEI® OSAKA JAPAN

Compensating Binding Feet



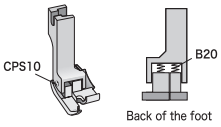
Sizes Details



C =Hole in center
L = Left width from needle
R = Right width from needle
S = Stitch margin

Part No.	L	R	S
SC40	5.55 mm	2.5 mm	0.8 mm
SC45	5.55 mm	3.0 mm	0.8 mm
SC55	5.55 mm	4.0 mm	0.8 mm
SC65	5.75 mm	5.0 mm	1.0 mm
SC75	5.75 mm	6.0 mm	1.0 mm
SC85	5.95 mm	7.0 mm	1.2 mm
SC95	5.95 mm	8.0 mm	1.2 mm
SC105	5.95 mm	9.0 mm	1.2 mm

Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS10	Screw for feet	All feet

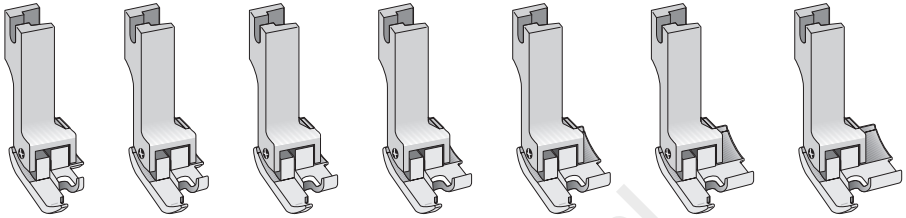
NOTE

- These feet keep much stabler stitch margin because left guide shoe holds edge of binding or hemming.
- SC series is specially best for A5S binders.
- Referred on page 51 for applicable each binder.

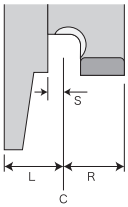
www.maszyny-szycia.pl

Compensating Binding Feet for Wide Stitch Margin

SCW45 SCW55 SCW65 SCW75 SCW85 SCW95 SCW105



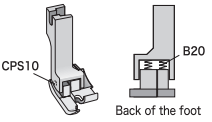
Sizes Details



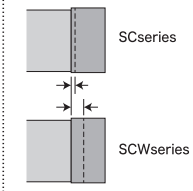
C = Hole in center
L = Left width from needle
R = Right width from needle
S = Stitch margin

Part No.	L	R	S
SCW45	6.25 mm	2.3 mm	1.5 mm
SCW55	6.25 mm	3.3 mm	1.5 mm
SCW65	6.75 mm	4.0 mm	2.0 mm
SCW75	6.75 mm	5.0 mm	2.0 mm
SCW85	6.75 mm	6.0 mm	2.0 mm
SCW95	6.75 mm	7.0 mm	2.0 mm
SCW105	6.75 mm	8.0 mm	2.0 mm

Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS10	Screw for feet	All feet



SCW series make wide-margin stitching with binders on left illustration.

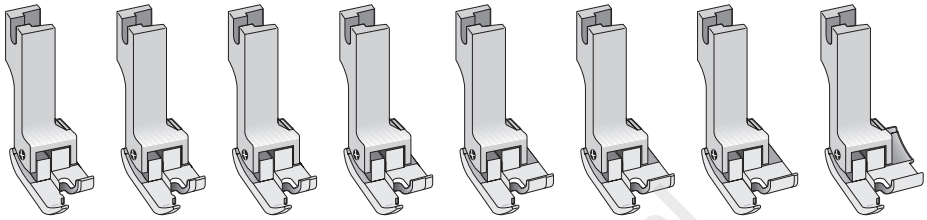
NOTE

- These feet keep much stabler stitch margin because left guide shoe holds edge of binding or hemming.
- SC series is specially best for A5S binders.
- Referred on page 51 for applicable each binder.

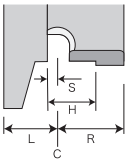
www.maszyny.pl

Feet for A50 Hemmers

SHA25Z SHA30Z SHA40 SHA50 SHA60 SHA70 SHA80 SHA100



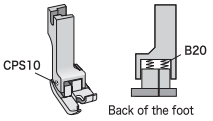
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle
S = Stitch margin
H = Hem size

Part No.	L	R	S	H	Hemmer No.
SHA25Z	5.25 mm	5.25 mm	0.5 mm	2.5 mm	A50-2.5
SHA30Z	5.25 mm	5.25 mm	0.5 mm	3.0 mm	A50-3
SHA40	5.55 mm	4.95 mm	0.8 mm	4.0 mm	A50-4
SHA50	5.55 mm	5.95 mm	0.8 mm	5.0 mm	A50-5
SHA60	5.75 mm	7.25 mm	1.0 mm	6.0 mm	A50-6
SHA70	5.75 mm	7.25 mm	1.0 mm	7.0 mm	A50-7
SHA80	5.95 mm	7.80 mm	1.2 mm	8.0 mm	A50-8
SHA100	5.95 mm	8.00 mm	1.2 mm	—	A50-10

Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS10	Screw for feet	All feet

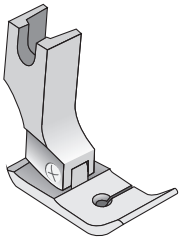
NOTE

These feet keep much stabler stitch margin because left guide shoe holds edge of binding or hemming.

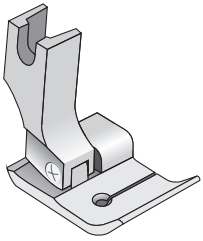
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Feet for Folders & Hemmers

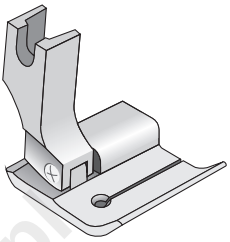
SP3613



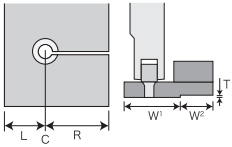
SP3619



SP3625



Sizes Details

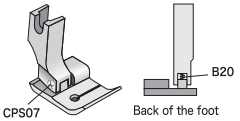


C =Hole in center
L = Left width from needle
R = Right width from needle
W^1 = Width of press materials
W^2 = Width of NOT press material by step.
T = Step

Part No.	L	R	W^1	W^2	T
SP3613	6.0 mm	7.0 mm	12.0 mm	0.0 mm	0.0 mm
SP3619	6.0 mm	13.0 mm	12.0 mm	7.0 mm	0.5 mm
SP3625	6.0 mm	19.0 mm	12.0 mm	13.0 mm	0.5 mm

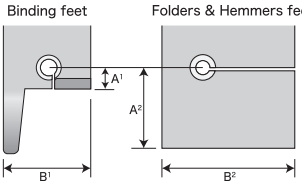
W^2 of SP3613 is 0.0mm = Flat bottom.

Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

Difference Binding feet with Folder & Hemmers feet



Feet for Folders & Hemmers are appropriate for straight sewing to press materials by wide bottom.

For large size of A5S, A5BS, A11S and A110S folders & hemmers.

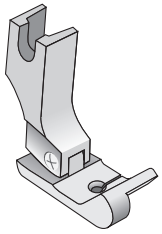
NOTE

Referred below for applicable each folders and hemmers.
A5S series (Page 56) · A5BS series (Page 57) · A11S series (Page 65) · A110S series (Page 66)

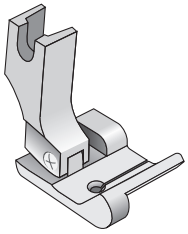
www.maszyny.pl

Guide Feet for Folders & Hemmers

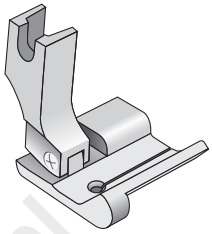
SP3811



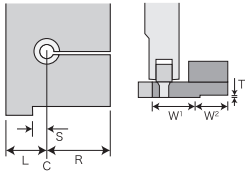
SP3819



SP3825



Sizes Details

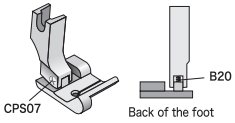


C =Hole in center
L = Left width from needle
R = Right width from needle
W¹ = Width of press materials
W² = Width of NOT press material by step.
T = Step
S = Stitch margin

Part No.	L	R	W¹	W²	T	S
SP3811	6.0 mm	6.0 mm	7.7 mm	0.0 mm	0.0 mm	1.7 mm
SP3819	6.0 mm	13.0 mm	7.7 mm	7.0 mm	0.5 mm	1.7 mm
SP3825	6.0 mm	19.0 mm	7.7 mm	13.0 mm	0.5 mm	1.7 mm

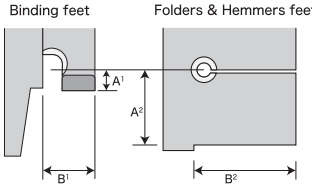
W² of SP3811 is 0.0mm = Flat bottom.

Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

Difference Binding feet with Folder & Hemmers feet



Feet for Folders & Hemmers are appropriate for straight sewing to press materials by wide bottom.

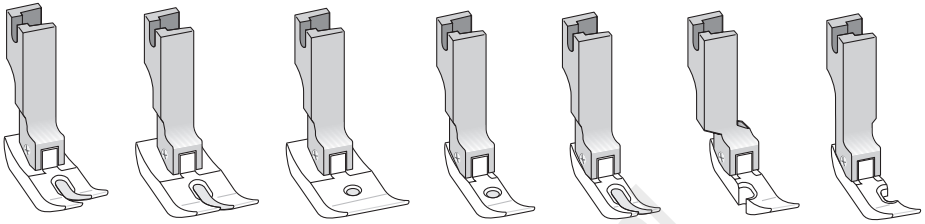
For large size of A5S, A5BS, A11S and A110S folders & hemmers.

NOTE

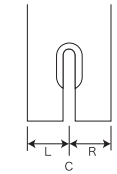
Referred below for applicable each folders and hemmers.
A5S series (Page 56) · A5BS series (Page 57) · A11S series (Page 65) · A110S series (Page 66)

www.maszyny.pl

Standard Easy Feet



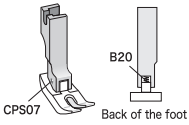
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle

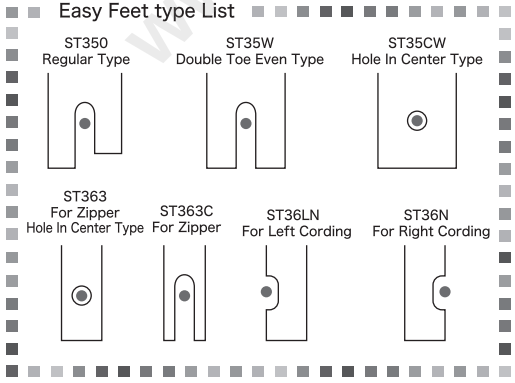
Part No.	L	R
ST350	5.5 mm	5.5 mm
ST35W	6.5 mm	6.5 mm
ST35CW	6.5 mm	6.5 mm
ST363	3.0 mm	3.0 mm
ST363C	3.0 mm	3.0 mm
ST36LN	0.5 mm	5.5 mm
ST36N	5.5 mm	0.5 mm

Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

Easy Feet type List

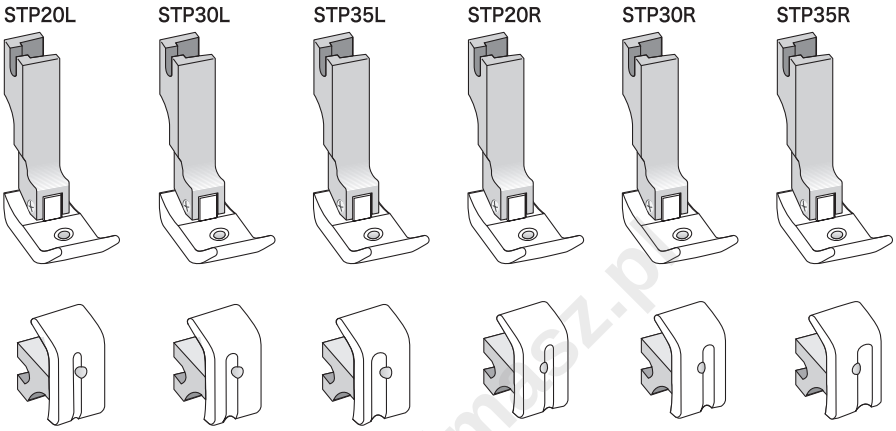


NOTE

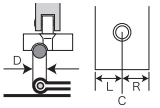
- Easy feet is made by fluororesin.
- Enable to buy only bottom parts. (Include with B20)

www.maszyny-maszi.pl

Piping Easy Feet



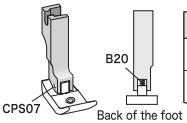
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle
D = Max cord diameter

Part No.	L	R	D
STP20L	6.5 mm	6.5 mm	2.0 mm
STP30L	6.5 mm	6.5 mm	3.0 mm
STP35L	6.5 mm	6.5 mm	3.5 mm
STP20R	6.5 mm	6.5 mm	2.0 mm
STP30R	6.5 mm	6.5 mm	3.0 mm
STP35R	6.5 mm	6.5 mm	3.5 mm

Parts Details

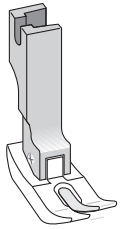


Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

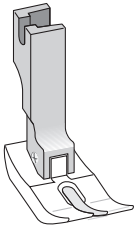
www.majmasz.pl

Easy Feet for Needle Feed Machines

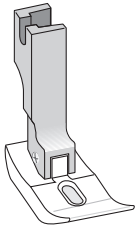
ST350NF



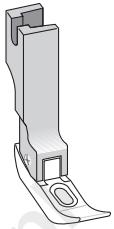
ST35WNF



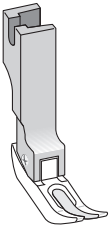
ST35CWNF



ST363NF

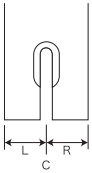


ST363CNF



For Needle feed machine. Referred on page 33 for one needle lock stitch machine.

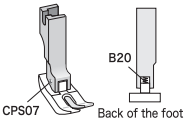
Sizes Details



Part No.	L	R
ST350NF	5.5 mm	5.5 mm
ST35WNF	6.5 mm	6.5 mm
ST35CWNF	6.5 mm	6.5 mm
ST363NF	3.0 mm	3.0 mm
ST363CNF	3.0 mm	3.0 mm

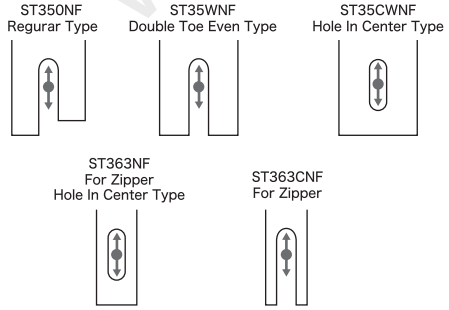
C = Hole in center
L = Left width from needle
R = Right width from needle

Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

Easy Feet for Needle Feed Machine type List



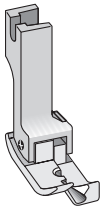
NOTE

- Easy feet is made by fluororesin.
- Enable to buy only bottom parts. (Include with B20)

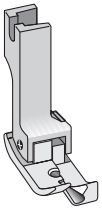
www.pfaff-ersatzteile.de

Right Compensating Feet for Knit & Thin Materials

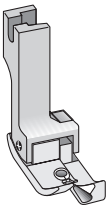
SR10KZ



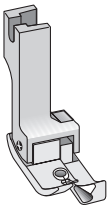
SR15KZ



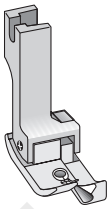
SR20KZ



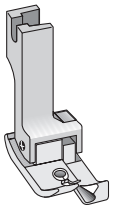
SR25KZ



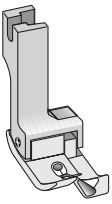
SR30KZ



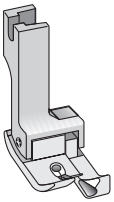
SR40KZ



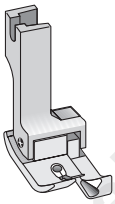
SR50KZ



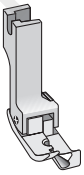
SR60KZ



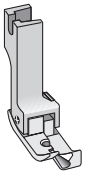
SR65KZ



SR10NKZ

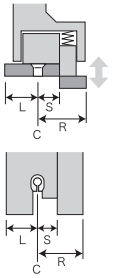


SR15NKZ



Narrow type

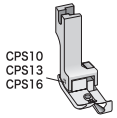
Sizes Details

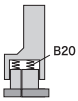


Part No.	L	S	R
SR10KZ	5.75 mm	1.0 mm	5.75 mm
SR15KZ	5.25 mm	1.5 mm	6.25 mm
SR20KZ	6.25 mm	2.0 mm	6.75 mm
SR25KZ	6.00 mm	2.5 mm	7.25 mm
SR30KZ	6.00 mm	3.0 mm	7.75 mm
SR40KZ	6.00 mm	4.0 mm	8.75 mm
SR50KZ	6.25 mm	5.0 mm	9.75 mm
SR60KZ	6.00 mm	6.0 mm	10.75 mm
SR65KZ	6.00 mm	6.5 mm	11.25 mm
SR10NKZ	4.75 mm	1.0 mm	5.75 mm
SR15NKZ	4.25 mm	1.5 mm	6.25 mm

C = Hole in center
L = Left width from needle
S = Stitch margin
R = Right width from needle

Parts Details





Back of the foot

Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS10	Screw for feet	SR10KZ, SR15KZ SR10NKZ, SR15NKZ
CPS13	Screw for feet	SR20KZ, SR25KZ SR30KZ, SR40KZ
CPS16	Screw for feet	SR50KZ, SR60KZ SR65KZ

Needle Hole Type

Regular
SR series



For Knit & Thin Materials
KZ Type

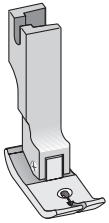


Prevents lifting fabric with the needle

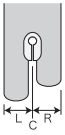
www.majmasz.pl

Standard Foot for Knit & Thin Materials

SP351KZ



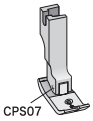
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle

Part No.	L	R
SP351KZ	6.0 mm	5.0 mm

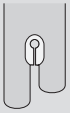
Parts Details



Part No.	Description
B20	Spring for feet
CPS07	Screw for feet

NOTE

SP351KZ

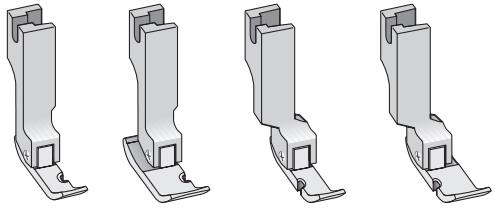


Prevents lifting fabric with the needle

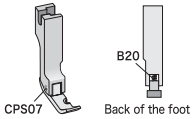
www.majmasz.pl

Hinged Cording Feet (Hinged Concealed Seam Feet)

SP36N SP36 SP36LN SP36L

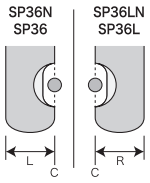


Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

Sizes Details



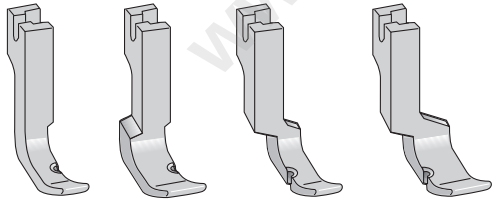
C = Hole in center
L = Left width from needle
R = Right width from needle

Part No.	L
SP36N	5.0 mm
SP36	8.0 mm

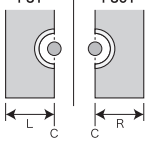
Part No.	R
SP36LN	5.0 mm
SP36L	8.0 mm

Solid Cording Feet (Solid Concealed Seam Feet)

P311N P31 P301N P301



Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle

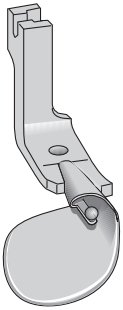
Part No.	L
P311N	5.0 mm
P31	8.0 mm

Part No.	R
P301N	5.0 mm
P311	8.0 mm

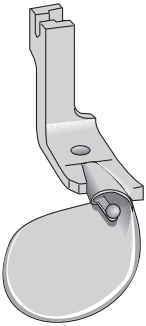
www.majwasz.pl

Ball Hemmer Feet (for Extra Thin & Thin Materials)

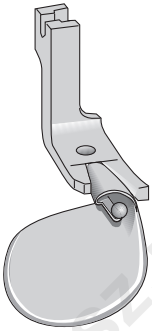
H6010-1/16



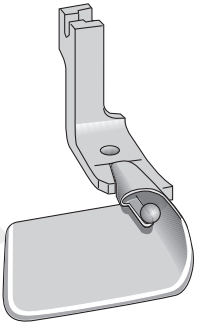
H6010-1/8



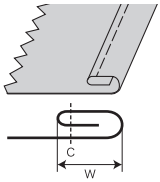
H6010-3/16



H6010-1/4



Sizes Details



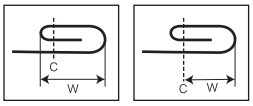
C = Needle
W = Hem size

Part No.	W	Materials
H6010-1/16	1.6 mm	Extra Thin
H6010-1/8	3.2 mm	Thin
H6010-3/16	4.8 mm	Thin
H6010-1/4	6.4 mm	Thin

NOTE

- For straight stitch and gentle curveing.
- This hemmers is for extra thin and thin materials.

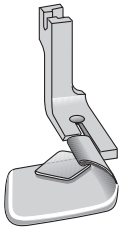
Hem size



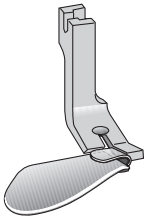
www.majmasz.pl

Top Stitch Feller Feet

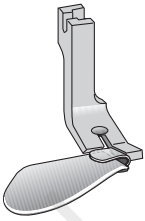
H5017-3/16



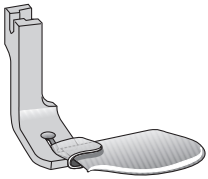
H5019-3/16



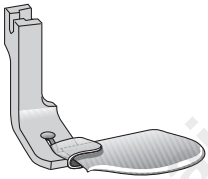
H5019-1/4



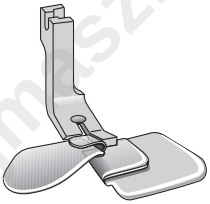
H5019R-3/16



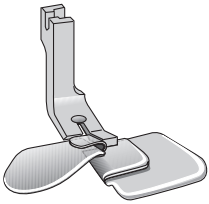
H5019R-1/4



H5020-3/16



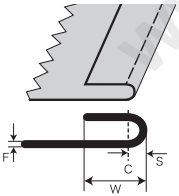
H5020-1/4



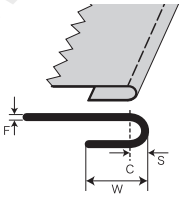
www.maimasz.pl

Sizes Details

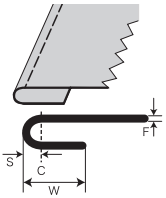
H5017-3/16



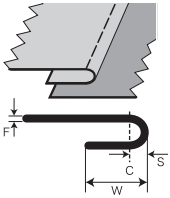
H5019-3/16, H5019-1/4



H5019R-3/16, H5019R-1/4



H5020-3/16, H5020-1/4

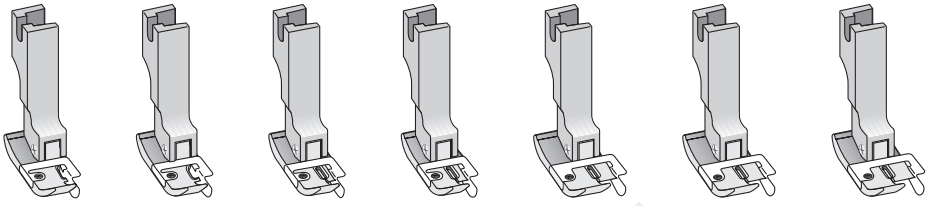


C = Needle
W = Fell size
S = Stitch margin
F = Material thickness

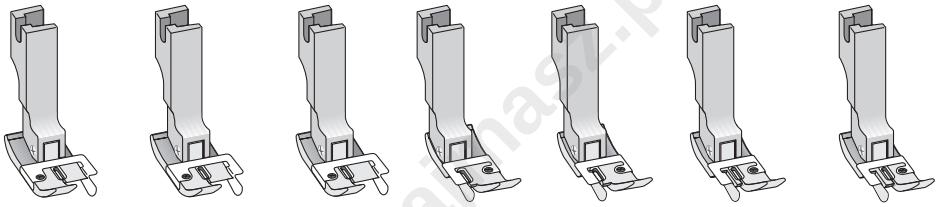
Part No.	W	S	F
H5017-3/16	4.8 mm	1.0 mm	1.0 mm
H5019-3/16	4.8 mm	1.0 mm	0.5 mm
H5019-1/4	6.4 mm	1.0 mm	0.5 mm
H5019R-3/16	4.8 mm	1.0 mm	0.5 mm
H5019R-1/4	6.4 mm	1.0 mm	0.5 mm
H5020-3/16	4.8 mm	1.0 mm	1.0 mm
H5020-1/4	6.4 mm	1.0 mm	1.0 mm

Spring Guide Feet for Needle Feed Machines

SGN10 SGN15 SGN20 SGN30 SGN40 SGN50 SGN60



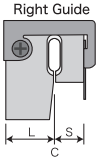
SGN65 SGN70 SGN80 SGN10L SGN15L SGN20L SGN30L



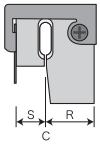
For Needle feed machine. Referred on page 1 for one needle lock stitch machine.

Sizes Details

Right Guide



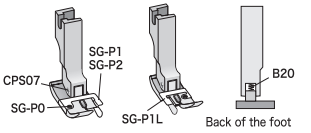
Left Guide



C = Hole in center
S = Stitch margin
L = Left width from needle
R = Right width from needle

Part No.	L (R)	S
SGN10	8.2 mm	1.0 mm
SGN15	7.7 mm	1.5 mm
SGN20	7.2 mm	2.0 mm
SGN30	6.2 mm	3.0 mm
SGN40	10.0 mm	4.0 mm
SGN50	9.0 mm	5.0 mm
SGN60	8.0 mm	6.0 mm
SGN65	7.5 mm	6.5 mm
SGN70	7.0 mm	7.0 mm
SGN80	6.0 mm	8.0 mm
SGN10L	8.2 mm	1.0 mm
SGN15L	7.7 mm	1.5 mm
SGN20L	7.2 mm	2.0 mm
SGN30L	6.2 mm	3.0 mm

Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet
SG-P0	Screw (M1.6 × 0.35)	All feet
SG-P1	Spring guide	SG10, SG15, SG20 SG30, SG110 SG150, SG200
SG-P2	Spring guide	SG40, SG50, SG60 SG65, SG70, SG80
SG-P1L	Spring guide	SG10L, SG15L SG20L, SG30L

NOTE

For straight and curving edges. NO guide part at the rear of the needle hole.

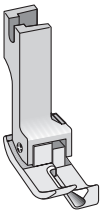
⚠ CAUTION

The lower material can be hurt by the spring guide when it is weak and thin.

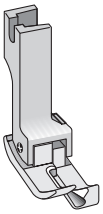
www.maszyny.pl

Compensating Feet for Needle Feed Machines

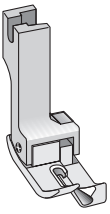
SR10NF



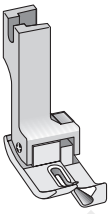
SR15NF



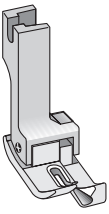
SR20NF



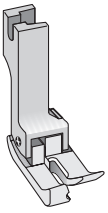
SR25NF



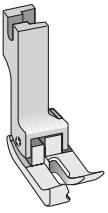
SR30NF



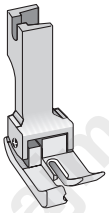
SL10NF



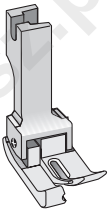
SL15NF



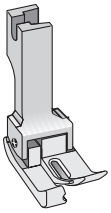
SL20NF



SL25NF



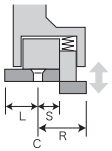
SL30NF



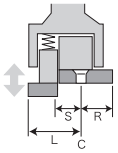
For Needle feed machine. Referred on page 4 and 7 for one needle lock stitch machine.

Sizes Details

SR (Right Guide)



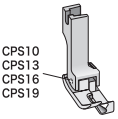
SL (Left Guide)

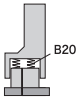


C = Hole in center
L = Left width from needle
S = Stitch margin
R = Right width from needle

Part No.	L	S	R
SR10NF	5.75 mm	1.0 mm	5.75 mm
SR15NF	5.25 mm	1.5 mm	6.25 mm
SR20NF	6.25 mm	2.0 mm	6.75 mm
SR25NF	6.00 mm	2.5 mm	7.25 mm
SR30NF	6.00 mm	3.0 mm	7.75 mm
SL10NF	5.75 mm	1.0 mm	5.75 mm
SL15NF	6.25 mm	1.5 mm	5.25 mm
SL20NF	6.75 mm	2.0 mm	6.25 mm
SL25NF	7.25 mm	2.5 mm	6.00 mm
SL30NF	7.75 mm	3.0 mm	6.00 mm

Parts Details





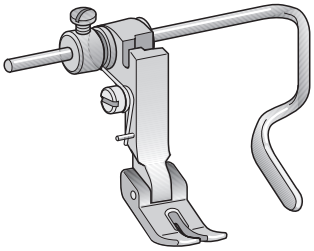
Back of the foot

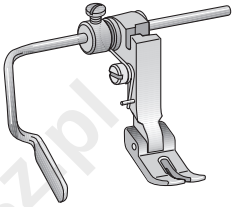
Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS10	Screw for feet	SR10NF, SR15NF SL10NF, SL15NF
CPS13	Screw for feet	SR20NF, SR25NF SR30NF, SL20NF SL25NF, SL30NF

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Quilter Foot with Right & Left Guides for Needle Feed Machines

P723NF

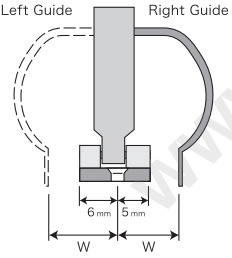




Attach on the Left

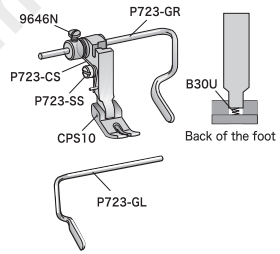
For Needle feed machine. Referred on page 3 for one needle lock stitch machine.

Sizes Details



Guides	Stitch margin W
Right Guide	5 ~ 45 mm
Left Guide	6 ~ 45 mm

Parts Details

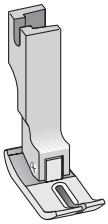


Part No.	Description
B30U	Spring for P723NF
CPS10	Srew for feet
9646N	Screw (9/64-L6)
P723-SS	Shoulder screw
P723-CS	Spring
P723-GR	Right guide
P723-GL	Left guide

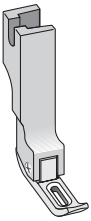
www.majmieszpl

Standard Feet for Needle Feed Machines

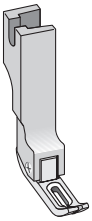
S351NF



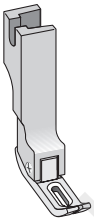
S2525NN



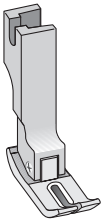
S2525N



S3030N



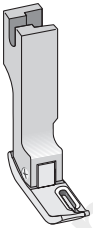
S5050N



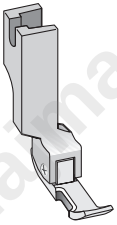
S5000N



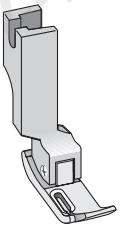
S6020N



S0050N

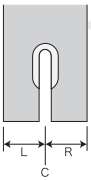


S2060N



For Needle feed machine. Referred on page 14 to 18 for one needle lock stitch machine.

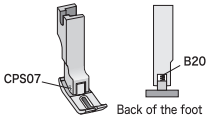
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle

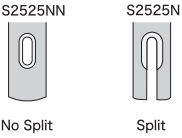
Part No.	L	R
S351NF	6.0 mm	5.0 mm
S2525NN	2.5 mm	2.5 mm
S2525N	2.5 mm	2.5 mm
S3030N	3.0 mm	3.0 mm
S5050N	5.0 mm	5.0 mm
S5000N	5.0 mm	0.0 mm
S6020N	6.0 mm	2.0 mm
S0050N	0.0 mm	5.0 mm
S2060N	2.0 mm	6.0 mm

Parts Details



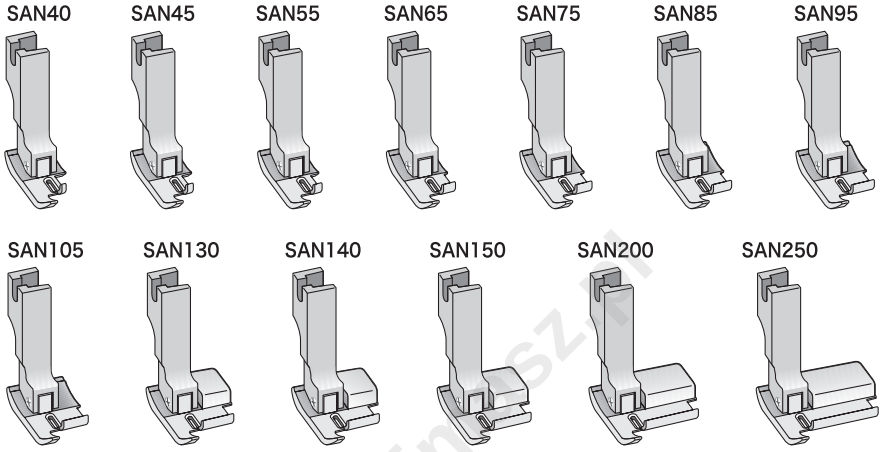
Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

Difference S2525NN with S2525N



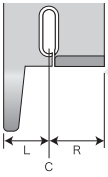
www.maszyny.pl

Hinged Binding feet for Needle Feed Machines



For Needle feed machine. Referred on page 27 for one needle lock stitch machine.

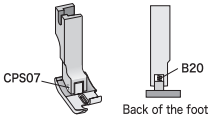
Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle

Part No.	L	R
SAN40	6.0 mm	2.5 mm
SAN45	6.0 mm	3.0 mm
SAN55	6.0 mm	4.0 mm
SAN65	6.0 mm	5.0 mm
SAN75	6.0 mm	6.0 mm
SAN85	6.0 mm	7.0 mm
SAN95	6.0 mm	8.0 mm
SAN105	6.0 mm	9.0 mm
SAN130	6.0 mm	11.0 mm
SAN140	6.0 mm	12.0 mm
SAN150	6.0 mm	13.0 mm
SAN200	6.0 mm	18.0 mm
SAN250	6.0 mm	22.0 mm

Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

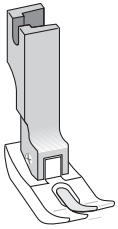
NOTE

Referred on page 51 for applicable each binder.

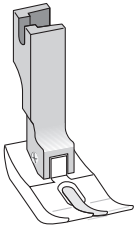
www.mainsz.ru

Easy Feet for Needle Feed Machines

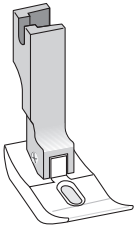
ST350NF



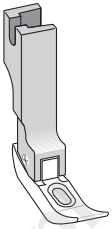
ST35WNF



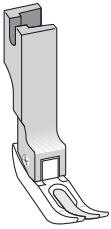
ST35CWNF



ST363NF

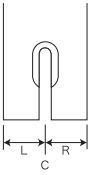


ST363CNF



For Needle feed machine. Referred on page 33 for one needle lock stitch machine.

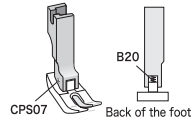
Sizes Details



Part No.	L	R
ST350NF	5.5 mm	5.5 mm
ST35WNF	6.5 mm	6.5 mm
ST35CWNF	6.5 mm	6.5 mm
ST363NF	3.0 mm	3.0 mm
ST363CNF	3.0 mm	3.0 mm

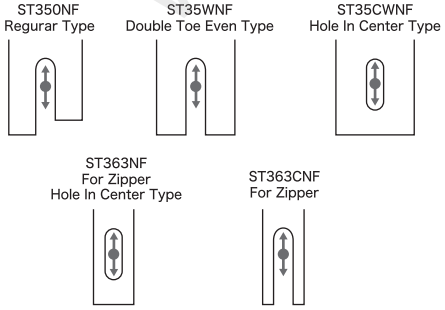
C = Hole in center
L = Left width from needle
R = Right width from needle

Parts Details



Part No.	Description	Foot No.
B20	Spring for feet	All feet
CPS07	Screw for feet	All feet

Easy Feet for Needle Feed Machine type List



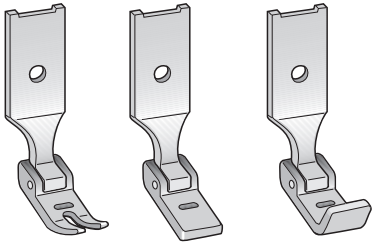
NOTE

- Easy feet is made by fluororesin.
- Enable to buy only bottom parts. (Include with B20)

www.varrogepgep.hu

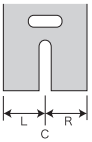
Hinged Feet for Zig-Zag Machines

P375 P375B P375BL



For Zig-Zag michne.
NOT enable to use One needle lock stitch machine.

Sizes Details



C = Hole in center
L = Left width from needle
R = Right width from needle

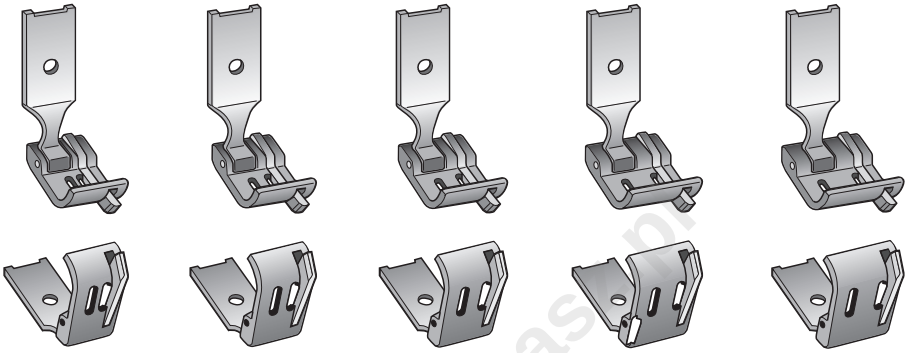
Part No.	L	R
P375	5.0 mm	5.0 mm
P375B	5.0 mm	5.0 mm
P375BL	5.0 mm	5.0 mm

NOTE
P375B and P375BL is not hardened, and can be easily cut away as you like.

www.majmas.pl

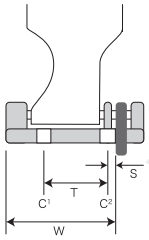
Two Needle Compensating Feet for Thin Materials

P112B-⅛ P112B-3⁄16 P112B-¼ P112B-5⁄16 P112B-⅜



For two needle michne. NOT enable to use One needle lock stitch machine.

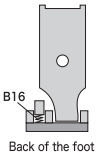
Sizes Details



C¹ = Left needle
C² = Right needle
T = Width between C¹ and C²
S = Stitch margin
W = Left width from guide

Part No.	T	S	W
P112B-⅛	3.2 mm	1.0 mm	10.0 mm
P112B-3⁄16	4.8 mm	1.0 mm	11.0 mm
P112B-¼	6.4 mm	1.0 mm	12.5 mm
P112B-5⁄16	8.0 mm	1.0 mm	14.5 mm
P112B-⅜	9.5 mm	1.0 mm	16.0 mm

Parts Details



Back of the foot

Part No.	Description	Foot No.
B16	Spring for P112	All feet

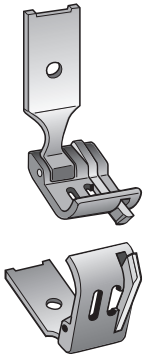
NOTE

For brassiere as thin materials.

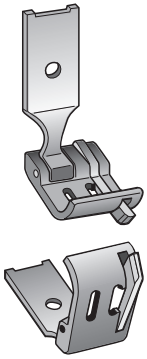
www.majmasz.pl

Two Needle Compensating Feet for Medium Materials

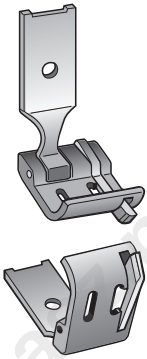
P112M-3/16



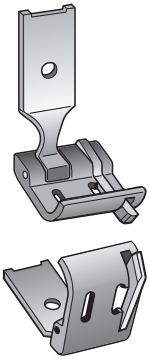
P112M-1/4



P112M-5/16

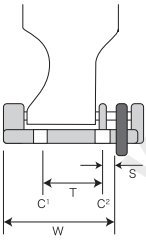


P112M-3/8



For two needle michne. NOT enable to use One needle lock stitch machine.

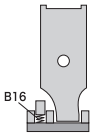
Sizes Details



C1 = Left needle
C2 = Right needle
T = Width between C1 and C2
S = Stitch margin
W = Left width from guide

Part No.	T	S	W
P112M-3/16	4.8 mm	1.5 mm	12.0 mm
P112M-1/4	6.4 mm	1.5 mm	13.0 mm
P112M-5/16	8.0 mm	1.5 mm	15.0 mm
P112M-3/8	9.5 mm	1.5 mm	16.5 mm

Parts Details



Back of the foot

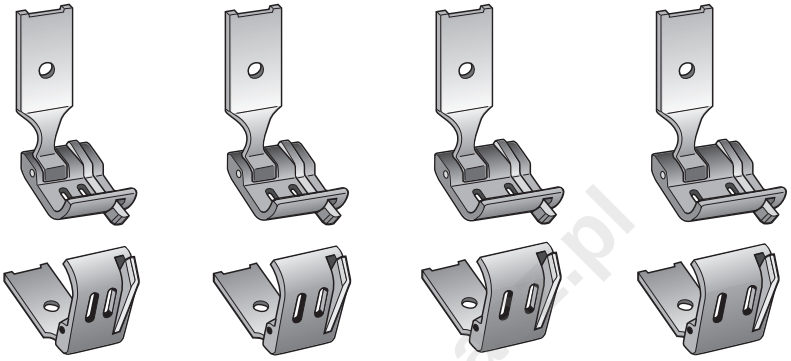
Part No.	Description	Foot No.
B16	Spring for P112	All feet

NOTE

For shirts as medium materials.

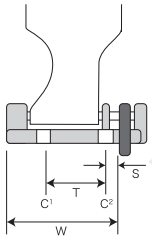
Two Needle Compensating Feet for Heavy Materials

P112J-3/16 P112J-1/4 P112J-5/16 P112J-3/8



For two needle michne. NOT enable to use One needle lock stitch machine.

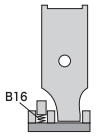
Sizes Details



C¹ = Left needle
C² = Right needle
T = Width between C¹ and C²
S = Stitch margin
W = Left width from guide

Part No.	T	S	W
P112J-3/16	4.8 mm	2.0 mm	12.0 mm
P112J-1/4	6.4 mm	2.0 mm	13.5 mm
P112J-5/16	8.0 mm	2.0 mm	15.5 mm
P112J-3/8	9.5 mm	2.0 mm	17.0 mm

Parts Details



Back of the foot

Part No.	Description	Foot No.
B16	Spring for P112	All feet

NOTE

For jeans as heavy materials.

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SIZE TABLE

Hinged Binding Feet SA series

	A10S-	A10H-	A1S-	A2S-	A4S-	A9S-	A5S-	A5BS-	A11S-	A110S-
SA40	16		16,18,20	20	10					
SA45	18, 20	24	22	22						
SA55	22, 24	26, 28	24, 26	24, 26	13	25	5	5	6	
SA65	26, 28	30, 32	28, 30	28, 30	16	28, 32				
SA75	30, 32		32	32			8	8	8	8
SA85	36	36	36		20, 22	38	10	10		
SA95		40	40						10	10
SA105	40	45			25		12	12		
SA130	45	50					15	15	13	
SA140	50									
SA150							18, 20	18, 20	15, 18	15
SA200							24, 30	24	20	20
SA250							40		25 ～	25

Hinged Binding Feet for Needle Feed Machine SAN series

	A1S-	A2S-	A4S-	A9S-	A5S-	A5BS-	A11S-	A110S-
SAN40	16,18,20	20	10					
SAN45	22	22						
SAN55	24, 26	24, 26	13	25	5	5	6	
SAN65	28, 30	28, 30	16	28, 32				
SAN75	32	32			8	8	8	8
SAN85	36		20, 22	38	10	10		
SAN95	40						10	10
SAN105			25		12	12		
SAN130					15	15	13	
SAN140								
SAN150					18, 20	18, 20	15, 18	15
SAN200					24, 30	24	20	20
SAN250					40		25 ～	25

Compensating Binding Feet SC series

	A10C-	A10HC-	A1S-	A2S-	A4S-	A9S-	A5S-	A5BS-	A11S-	A110S-
SC40	16, 18		16,18,20	20	10					
SC45	20, 22	24	22	22						
SC55	24, 26	26, 28	24, 26	24, 26	13	25	5	5	6	
SC65	28	30, 32	28, 30	28, 30	16	28, 32				
SC75	30, 32		32	32			8	8	8	8
SC85	36	36	36		20, 22	38	10	10		
SC95		40	40						10	10
SC105	40,45,50	45, 50			25		12～	12～	13～	15,20,25

Compensating Binding Feet for Wide Stitch Margin SCW series

	A10CW-	A10HCW-	A1S-	A2S-	A4S-	A9S-	A5S-	A5BS-	A11S-	A110S-
SCW45	18, 20	24	18, 20	20	10					
SCW55	22, 24	26, 28	22	22						
SCW65	26, 28	30, 32	24, 26	24, 26	13	25	5	5	6	
SCW75	30, 32		28, 30	28, 30	16	28, 32				
SCW85	36	36	32	32			8	8	8	8
SCW95		40	36		20, 22	38	10	10	10	10
SCW105	40,45,50	45, 50	40		25		12～	12～	13～	15,20,25

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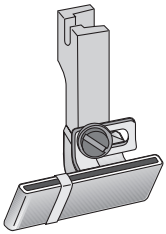
BINDERS, FOLDERS, HEMMERS, and FELLERS

www.majmasz.pl

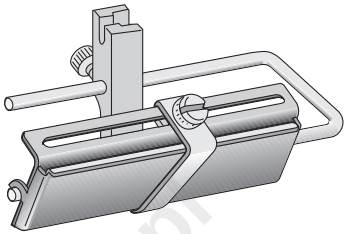
SUISEI®
OSAKA JAPAN

Adjustable Tape Feet

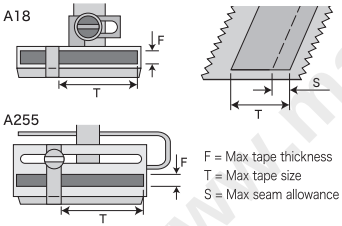
A18



A255

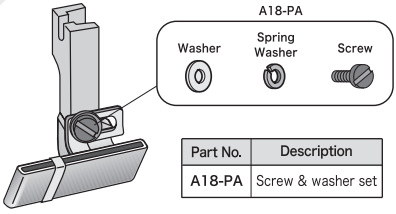


Sizes Details



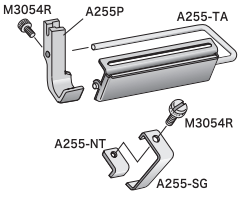
Part No.	F	T	S
A18	1.0 mm	28 mm	12 mm
A255	1.5 mm	53 mm	52 mm

A18 Parts Details



Part No.	Description
A18-PA	Screw & washer set

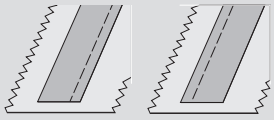
A255 Parts Details



Part No.	Description
A255P	Foot
A255-TA	Adjustable tube asm.
A255-SG	Slide guide
A255-NT	Nut (M3 × 0.5)
M3054R	Screw(M3 × 0.5)

NOTE

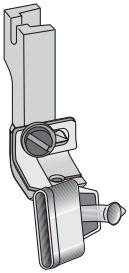
This foot can be used at right or left side by adjustable guide position.



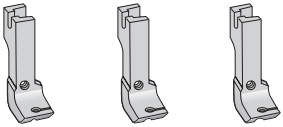
www.majmasz.pl

Bias Cord Piping Foot

A20-18



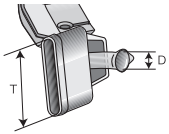
P37 P37M P37W



Regular set is fixed P37M.
If not appropriate to the finish, please change to P37 or P37W feet are also available at extra cost.
(Referred on Page 21)

Referred below table parts number of each tape size.

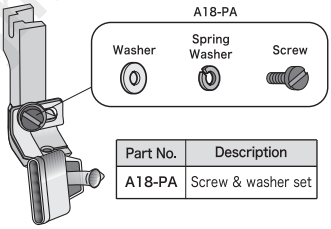
Sizes Details



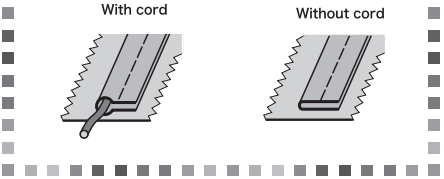
T = Tape size
D = Max cord diameter

Part No.	T	D
A20-18	18 mm	3.0 mm
A20-20	20 mm	3.0 mm
A20-22	22 mm	3.0 mm
A20-24	24 mm	3.5 mm
A20-26	26 mm	3.5 mm
A20-28	28 mm	3.5 mm

Parts Details



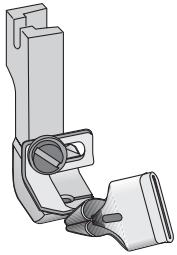
Part No.	Description
A18-PA	Screw & washer set



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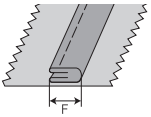
Bias Loop Piping Foot

A21-3



Referred right table parts number of each tape size.

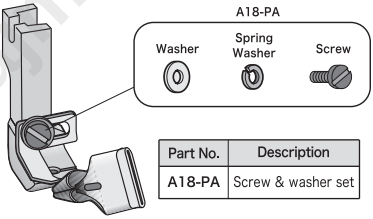
Sizes Details



F = Finished size
T = Bias tape size

Part No.	T	F
A21-3	12 mm	3.0 mm
A21-4	16 mm	4.0 mm
A21-5	20 mm	5.0 mm
A21-6.5	25 mm	6.5 mm

Parts Details

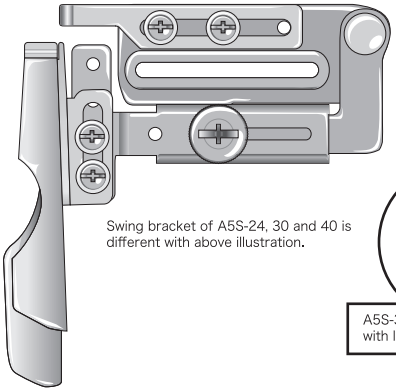


Part No.	Description
A18-PA	Screw & washer set

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Belt and Loop Folder

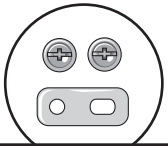
A5S-5



Swing bracket of A5S-24, 30 and 40 is different with above illustration.



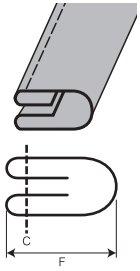
A5S-30 and A5S-40 is include with leveling plate.



It is inculde with washer and screw.

Referred below table parts number of each sizes details.

Sizes Details

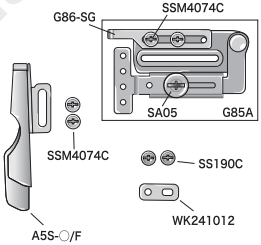


C = Needle
F = Finished Size

Part No.	T	F
A5S-5	18 mm	5 mm
A5S-8	26 mm	8 mm
A5S-10	30 mm	10 mm
A5S-12	36 mm	12 mm
A5S-15	45 mm	15 mm
A5S-18	52 mm	18 mm
A5S-20	58 mm	20 mm
A5S-24	70 mm	24 mm
A5S-30	82 mm	30 mm
A5S-40	105 mm	40 mm

T = Tape Size

Parts Details



○ is describe each parts number at the left table.

Part No.	Description
A5S-○/F	A5S Folder
G85A	Swing bracket with second guide
G86-SG	Second guide
SA05	Screw (⅜₄ - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (⅜₄ - L8)
WK241012	Washer

Referred on page 80 for details of swing bracket A5S-24, 30 and 40 .

Feet for Folders & Hemmers Applicable parts table

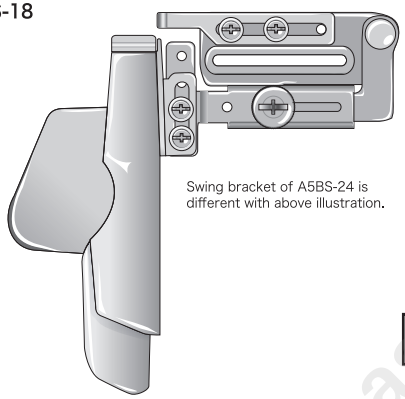
A5S-	5	8	10	12	15	18	20	24	30	40
SP3613		○	○	○						
SP3619					○	○	○			
SP3625								○	○	○
SP3811		○	○	○						
SP3819					○	○	○			
SP3825								○	○	○

NOTE

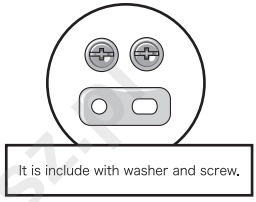
- A5S binder is specially best for SC series and SP38○○.
- Feet for Folders & Hemmers are appropriate for stable sewing.
- This is not complete full fold.
- Referred on page 77 for how to set folders.

Straight Folder

A5BS-18



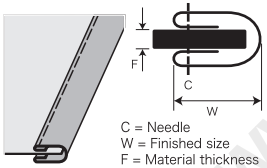
Swing bracket of A5BS-24 is different with above illustration.



It is include with washer and screw.

Referred below table parts number of each sizes details.

Sizes Details

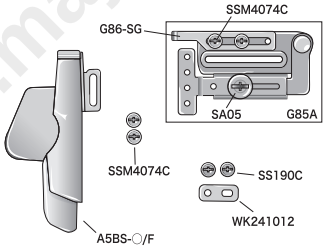


C = Needle
W = Finished size
F = Material thickness

Part No.	T	W	F
A5BS-5	18 mm	5.0 mm	0.5 mm
A5BS-8	26 mm	8.0 mm	0.5 mm
A5BS-10	30 mm	10.0 mm	0.5 mm
A5BS-12	36 mm	12.0 mm	1.0 mm
A5BS-15	45 mm	15.0 mm	1.0 mm
A5BS-18	52 mm	18.0 mm	1.0 mm
A5BS-20	58 mm	20.0 mm	1.0 mm
A5BS-24	70 mm	24.0 mm	1.0 mm

T = Tape Size

Parts Details



○ is describe each parts number at the left table.

Part No.	Description
A5BS-○/F	A5BS Folder
G85A	Swing bracket with second guide
G86-SG	Second guide
SA05	Screw (⅜₄ - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (⅜₄ - L8)
WK241012	Washer

Referred on page 80 for details of swing bracket A5BS-24.

Feet for Folders & Hemmers Applicable parts table

A5BS-	5	8	10	12	15	18	20	24
SP3613		○	○	○				
SP3619					○	○	○	
SP3625								○
SP3811		○	○	○				
SP3819					○	○	○	
SP3825								○

NOTE

- A5BS binder is specially best for SC series and SP38○○.
- Feet for Folders & Hemmers are appropriate for stable sewing.
- This is not complete full fold.
- Referred on page 77 for how to set folders.

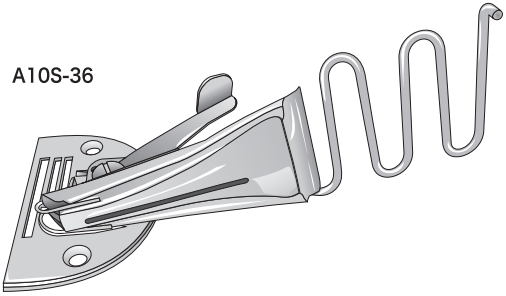
⚠ CAUTION

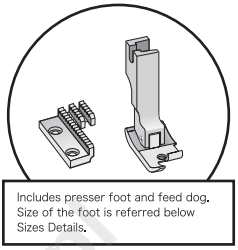
The contents in above table may be different from fact and depend on material thickness or elasticity of tape. Please use as a measure of size.

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Right Angle Bias Binder (with Presser Foot and Feed Dog)

A10S-36

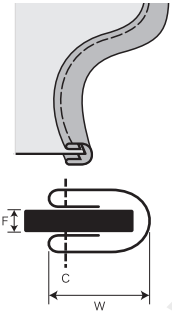




Includes presser foot and feed dog.
Size of the foot is referred below Sizes Details.

Referred below table parts number of each sizes details.

Sizes Details



C = Needle
W = Finished size
F = Material thickness

Bias Tape Size	W	F	Part No.(Include Foot)	Part No.(Include Foot)	Part No.(Include Foot)
16 mm	4.0 mm	2.0 mm	A10S-16 (SA40)	A10C-16 (SC40)	—
18 mm	4.5 mm	2.0 mm	A10S-18 (SA45)	A10C-18 (SC40)	A10CW-18 (SCW45)
20 mm	5.0 mm	2.0 mm	A10S-20 (SA45)	A10C-20 (SC45)	A10CW-20 (SCW45)
22 mm	5.5 mm	2.0 mm	A10S-22 (SA55)	A10C-22 (SC45)	A10CW-22 (SCW55)
24 mm	6.0 mm	2.0 mm	A10S-24 (SA55)	A10C-24 (SC55)	A10CW-24 (SCW55)
26 mm	6.5 mm	2.0 mm	A10S-26 (SA65)	A10C-26 (SC55)	A10CW-26 (SCW65)
28 mm	7.0 mm	2.0 mm	A10S-28 (SA65)	A10C-28 (SC65)	A10CW-28 (SCW65)
30 mm	8.0 mm	2.0 mm	A10S-30 (SA75)	A10C-30 (SC75)	A10CW-30 (SCW75)
32 mm	8.5 mm	2.0 mm	A10S-32 (SA75)	A10C-32 (SC75)	A10CW-32 (SCW75)
36 mm	10.0 mm	2.5 mm	A10S-36 (SA85)	A10C-36 (SC85)	A10CW-36 (SCW85)
40 mm	12.0 mm	2.5 mm	A10S-40 (SA105)	A10C-40 (SC105)	A10CW-40 (SCW105)
45 mm	13.0 mm	3.0 mm	A10S-45 (SA130)	A10C45 (SC105)	A10CW-45 (SCW105)
50 mm	16.0 mm	3.0 mm	A10S-50 (SA140)	A10C-50 (SC105)	A10CW-50 (SCW105)

The difference of parts number S, C, and CW is the same binder with different type of feet.

NOTE

For inside curving operation, like neck-line, arm-hole, etc.

Parts Details

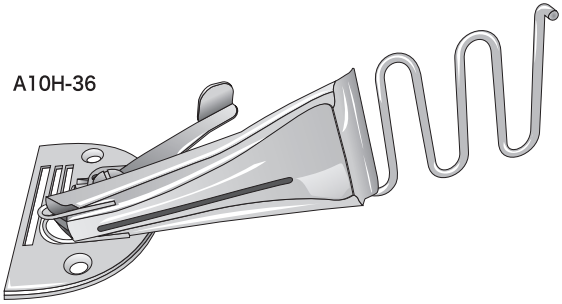
Referred on page 60 for Parts Details

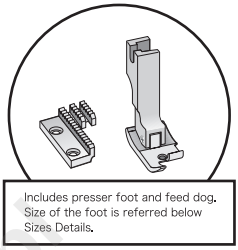
⚠ CAUTION

The contents in above table may be different from fact and depend on material thickness or elasticity of tape. Please use as a measure of size.

Right Angle Bias Binder for Heavy Materials (with Presser Foot and Feed Dog)

A10H-36

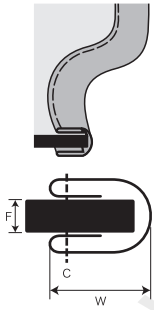




Includes presser foot and feed dog.
Size of the foot is referred below Sizes Details.

Referred below table parts number of each sizes details.

Sizes Details



C = Needle
W = Finished size
F = Material thickness

Bias Tape Size	W	F	Part No.(Include Foot)	Part No.(Include Foot)	Part No.(Include Foot)
24 mm	5.5 mm	3.0 mm	A10H-24 (SA45)	A10HC-24 (SC45)	A10HCW-24 (SCW45)
26 mm	6.0 mm	3.0 mm	A10H-26 (SA55)	A10HC-26 (SC55)	A10HCW-26 (SCW55)
28 mm	6.0 mm	3.0 mm	A10H-28 (SA55)	A10HC-28 (SC55)	A10HCW-28 (SCW55)
30 mm	7.0 mm	3.0 mm	A10H-30 (SA65)	A10HC-30 (SC65)	A10HCW-30 (SCW65)
32 mm	7.0 mm	3.5 mm	A10H-32 (SA65)	A10HC-32 (SC65)	A10HCW-32 (SCW65)
36 mm	8.5 mm	3.5 mm	A10H-36 (SA85)	A10HC-36 (SC85)	A10HCW-36 (SCW85)
40 mm	10.5 mm	3.5 mm	A10H-40 (SA95)	A10HC-40 (SC95)	A10HCW-40 (SCW95)
45 mm	11.5 mm	4.0 mm	A10H-45 (SA105)	A10HC-45 (SC105)	A10HCW-45 (SCW105)
50 mm	13.0 mm	4.0 mm	A10H-50 (SA130)	A10HC-50 (SC105)	A10HCW-50 (SCW105)

The difference of parts number H, HC, and HCW is the same binder with different type of feet.

NOTE

For inside curving operation, like neck-line, arm-hole, etc.

Parts Details

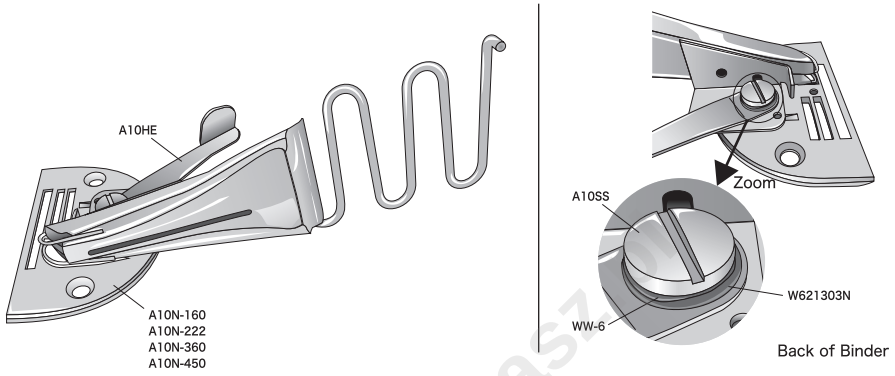
Referred on page 60 for Parts Details

⚠ CAUTION

The contents in above table may be different from fact and depend on material thickness or elasticity of tape. Please use as a measure of size.

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Right Angle Bias Binder Parts Details



Referred on A10S about A10C and A10CW. Referred on A10H about A10HC and A10HCW.

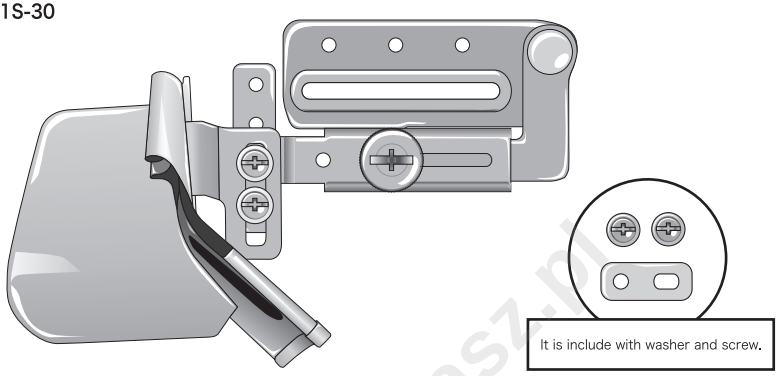
Part No.	Description	Binder No.
A10HE	Handle for A10S & A10H	All binders
A10N-160	Needle Plate for A10S & A10H	A10S-16, A10S-18, A10S-20
A10N-222	Needle Plate for A10S & A10H	A10S-22, A10S-24, A10S-26 A10S-28, A10S-30 A10H-24, A10H-26, A10H-28 A10H-30
A10N-360	Needle Plate for A10S & A10H	A10S-32, A10S-36, A10S-40 A10H-32, A10H-36, A10H-40
A10N-450	Needle Plate for A10S & A10H	A10S-45, A10S-50 A10H-45, A10H-50

Part No.	Description	Binder No.
A10SS	Screw (1⅛64)	All binders
WW-6	Wave washer	All binders
W621303N	Plane washer	All binders

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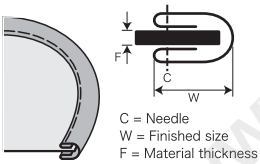
Double Fold Bias Binder

A1S-30



Referred below table parts number of each sizes details.

Sizes Details

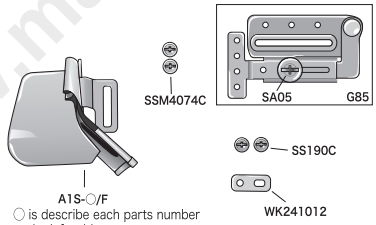


C = Needle
W = Finished size
F = Material thickness

Part No.	T	W	F
A1S-20	20 mm	5.0 mm	1.0 mm
A1S-22	22 mm	5.5 mm	1.0 mm
A1S-24	24 mm	6.0 mm	1.0 mm
A1S-26	26 mm	6.5 mm	1.0 mm
A1S-28	28 mm	7.0 mm	1.0 mm
A1S-30	30 mm	7.5 mm	1.5 mm
A1S-32	32 mm	8.0 mm	1.5 mm
A1S-36	36 mm	9.5 mm	1.5 mm
A1S-40	40 mm	10.5 mm	2.0 mm

T = Bias Tape Size

Parts Details



○ is describe each parts number at the left table.

Part No.	Description
A1S-○/F	A1S Binder
G85	Swing bracket
SA05	Screw (⅝ - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (⅝ - L8)
WK241012	Washer

NOTE

- For straight edges and outside curving.
- Referred on page 77 for how to set binders.

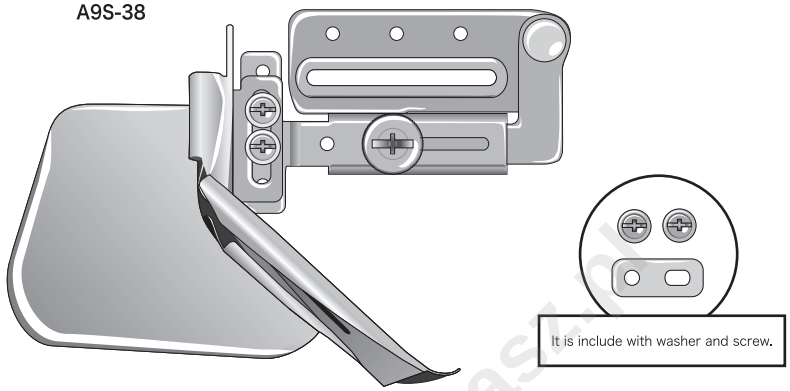
⚠ CAUTION

The contents in above table may be different from fact and depend on material thickness or elasticity of tape. Please use as a measure of size.

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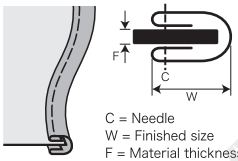
Double Fold Bias Binder

A9S-38



Referred below table parts number of each sizes details.

Sizes Details

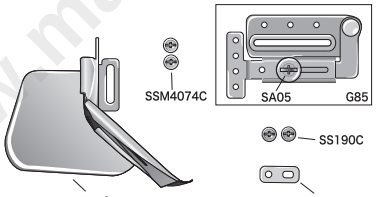


C = Needle
W = Finished size
F = Material thickness

Part No.	T	W	F
A9S-25	25 mm	6.0 mm	1.0 mm
A9S-28	28 mm	7.0 mm	1.5 mm
A9S-32	32 mm	8.0 mm	1.5 mm
A9S-38	38 mm	10.0 mm	2.0 mm

T = Bias Tape Size

Parts Details



○ is describe each parts number at the left table.

Part No.	Description
A9S-○/F	A9S Binder
G85	Swing bracket
SA05	Screw (⅝4 - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (⅝4 - L8)
WK241012	Washer

NOTE

- A9S makes sewing easy for gentle inside curving and outside curving.
- For a variety of works including thin vinyl tape binding.
- Referred on page 77 for how to set binders.

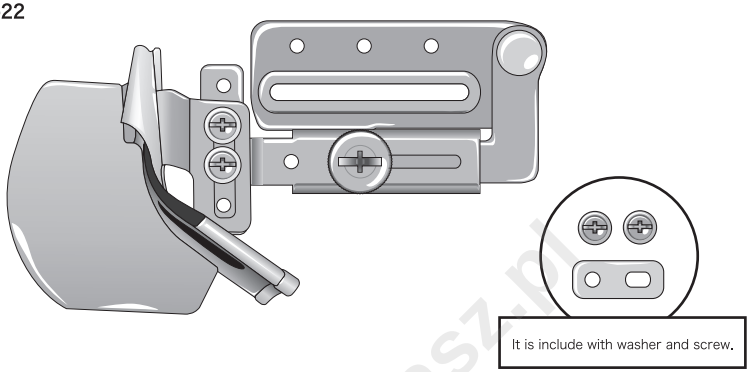
⚠ CAUTION

The contents in above table may be different from fact and depend on material thickness or elasticity of tape. Please use as a measure of size.

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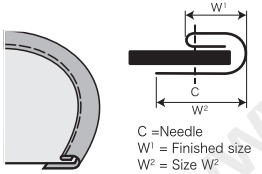
Single Fold Bias Binder

A2S-22



Referred below table parts number of each sizes details.

Sizes Details

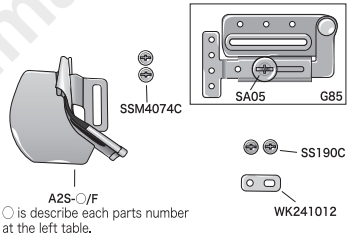


C =Needle
W¹ = Finished size
W² = Size W²

Part No.	T	W¹	W²
A2S-20	20 mm	5.0 mm	9.5 mm
A2S-22	22 mm	5.0 mm	10.0 mm
A2S-24	24 mm	6.0 mm	12.0 mm
A2S-26	26 mm	7.0 mm	12.5 mm
A2S-28	28 mm	9.0 mm	12.0 mm
A2S-30	30 mm	10.0 mm	13.0 mm
A2S-32	32 mm	10.5 mm	14.0 mm

T = Bias Tape Size

Parts Details



○ is describe each parts number at the left table.

Part No.	Description
A2S-○/F	A2S Binder
G85	Swing bracket
SA05	Screw (9/64 - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (9/64 - L8)
WK241012	Washer

NOTE

- For Straight edges and outside curving.
- For thin materials.
- Referred on page 77 for how to set binders.

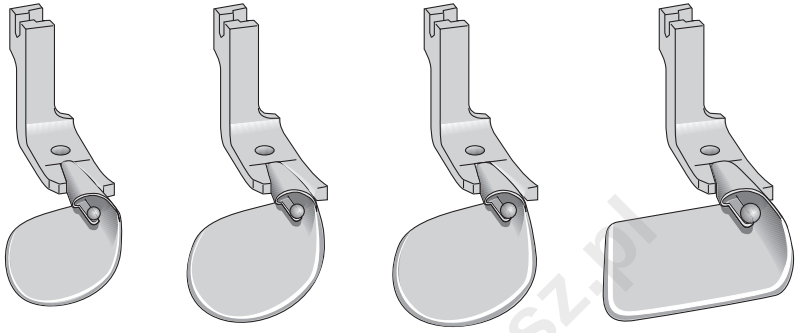
⚠ CAUTION

The contents in above table may be different from fact and depend on material thickness or elasticity of tape. Please use as a measure of size.

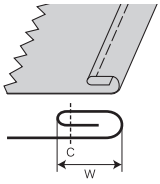
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Ball Hemmer Feet (for Extra Thin & Thin Materials)

H6010-1/16 H6010-1/8 H6010-3/16 H6010-1/4



Sizes Details



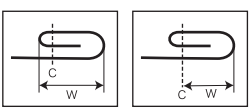
C = Needle
W = Hem size

Part No.	W	Materials
H6010-1/16	1.6 mm	Extra Thin
H6010-1/8	3.2 mm	Thin
H6010-3/16	4.8 mm	Thin
H6010-1/4	6.4 mm	Thin

NOTE

- For straight stitch and gentle curveing.
- This hemmers is for extra thin and thin materials.

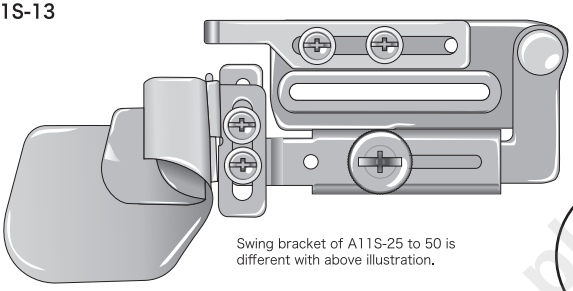
Hem size



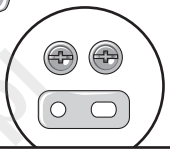
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J Type Hemmer

A11S-13



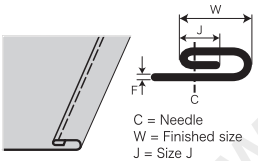
Swing bracket of A11S-25 to 50 is different with above illustration.



It is include with washer and screw.

Referred below table parts number of each sizes details.

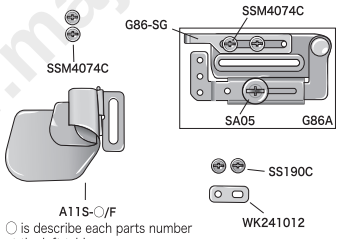
Sizes Details



C = Needle
W = Finished size
J = Size J
F = Material thickness

Part No.	W	J	F
A11S-6	6 mm	5.0 mm	0.5 mm
A11S-8	8 mm	6.0 mm	0.5 mm
A11S-10	10 mm	6.0 mm	0.5 mm
A11S-13	13 mm	7.0 mm	1.0 mm
A11S-15	15 mm	8.0 mm	1.5 mm
A11S-18	18 mm	9.0 mm	1.5 mm
A11S-20	20 mm	9.0 mm	1.5 mm
A11S-25	25 mm	9.0 mm	1.5 mm
A11S-30	30 mm	10.0 mm	1.5 mm
A11S-35	35 mm	10.0 mm	2.0 mm
A11S-40	40 mm	10.0 mm	2.0 mm
A11S-45	45 mm	10.0 mm	2.0 mm
A11S-50	50 mm	10.0 mm	2.0 mm

Parts Details



○ is describe each parts number at the left table.

Part No.	Description
A11S-○/F	A11S Hemmer
G86A	Swing bracket with second guide
G86-SG	Second guide
SA05	Screw (9/64 - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (9/64 - L8)
WK241012	Washer

Referred on page 80 for details of swing bracket A11S-25 to 50.

NOTE

- For straight edges and gentle outside curving.
- Feet for Folders & Hemmers are appropriate for stable sewing.
- Referred on page 77 for how to set hemmers.

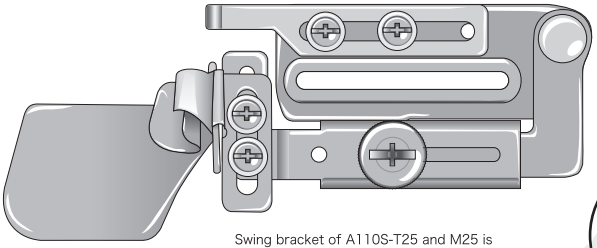
Feet for Folders & Hemmers Applicable parts table

A11S-	6	8	10	13	15	18	20	25	30	35	40	45	50
SP3613		○	○										
SP3619				○	○	○	○						
SP3625								○	○	○	○	○	○
SP3811		○	○										
SP3819				○	○	○	○						
SP3825								○	○	○	○	○	○

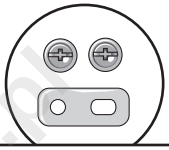
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Full Fold Hemmer

A110S-T8



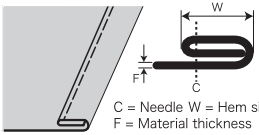
Swing bracket of A110S-T25 and M25 is different with above illustration.



It is include with washer and screw.

Referred below table parts number of each sizes details.

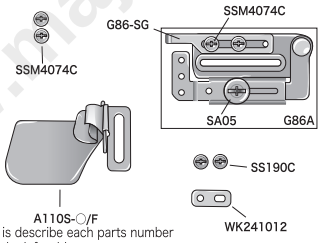
Sizes Details



C = Needle W = Hem size
F = Material thickness

Part No.	W	F
A110S-T8	8 mm	0.5 mm
A110S-T10	10 mm	0.5 mm
A110S-T15	15 mm	1.5 mm
A110S-T20	20 mm	1.5 mm
A110S-T25	25 mm	1.5 mm
A110S-M10	10 mm	1.5 mm
A110S-M15	15 mm	2.0 mm
A110S-M20	20 mm	2.5 mm
A110S-M25	25 mm	2.5 mm

Parts Details



○ is describe each parts number at the left table.

Part No.	Description
A110S-○/F	A110S Hemmer
G86A	Swing bracket with second guide
G86-SG	Second guide
SA05	Screw (9⁄64 - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (9⁄64 - L8)
WK241012	Washer

Referred on page 80 for details of swing bracket A110S-T25 and M25.

NOTE

- For straight edges and gentle outside curving.
- Feet for Folders & Hemmers are appropriate for stable sewing.
- Referred on page 77 for how to set hemmers.

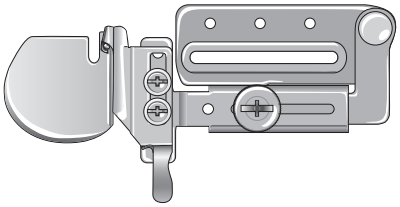
Feet for Folders & Hemmers Applicable parts table

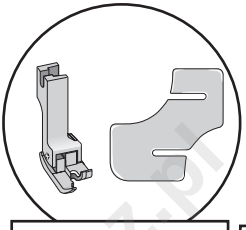
A110S-	T8	T10	T15	T20	T25	M10	M15	M20	M25
SP3613	○	○				○			
SP3619			○	○			○	○	
SP3625					○				○
SP3811	○	○				○			
SP3819			○	○			○	○	
SP3825					○				○

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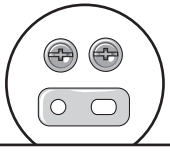
Hemmer (with Presser Foot and Leveling Plate)

A50-3





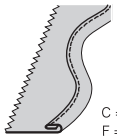
It is include with presser foot and leveling plate.



It is include with washer and screw.

Referred below table parts number of each sizes details.

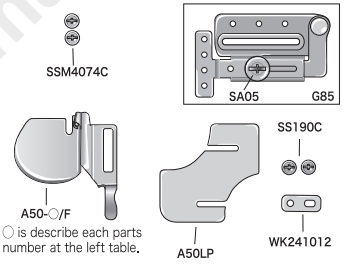
Sizes Details



C = Needle W = Hem size
F = Material thickness

Part No.	W	F	Foot No.
A50-2.5	2.5 mm	0.2 mm	SHA25Z
A50-3	3.0 mm	0.3 mm	SHA30Z
A50-4	4.0 mm	0.5 mm	SHA40
A50-5	5.0 mm	0.5 mm	SHA50
A50-6	6.0 mm	0.5 mm	SHA60
A50-7	7.0 mm	0.6 mm	SHA70
A50-8	8.0 mm	0.6 mm	SHA80
A50-10	10.0 mm	1.0 mm	SHA100

Parts Details



Part No.	Description
A50-○/F	A50 Hemmer
G85	Swing bracket
SA05	Screw (3/64 - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (3/64 - L8)
WK241012	Washer
A50LP	Leveling Plate

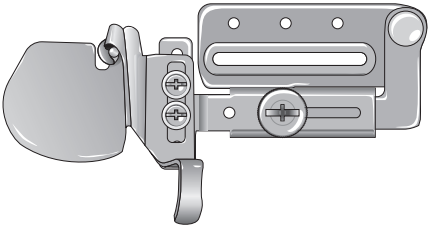
NOTE

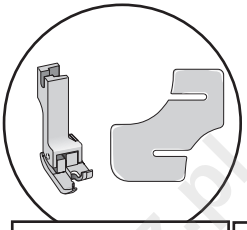
- Hemmer makes outstanding stableness on inside and outside curving operation.
- Referred on page 77 for how to set hemmers.

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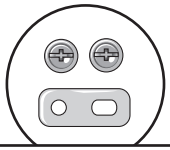
Hemmer for Slightly Heavy Materials (with Presser Foot and Leveling Plate)

A50HH-5





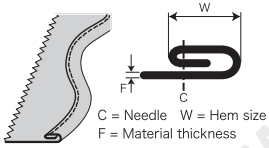
It is include with presser foot and leveling plate.



It is include with washer and screw.

Referred below table parts number of each sizes details.

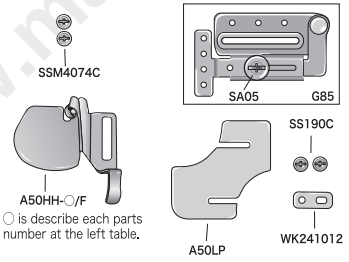
Sizes Details



C = Needle W = Hem size
F = Material thickness

Part No.	W	F	Foot No.
A50HH-4	4.0 mm	1.0 mm	SHA40
A50HH-5	5.0 mm	1.0 mm	SHA50
A50HH-6	6.0 mm	1.3 mm	SHA60
A50HH-7	7.0 mm	1.3 mm	SHA70

Parts Details



○ is describe each parts number at the left table.

Part No.	Description
A50HH-○/F	A50HH Hemmer
G85	Swing bracket
SA05	Screw (⅝ - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (⅝ - L8)
WK241012	Washer
A50LP	Leveling Plate

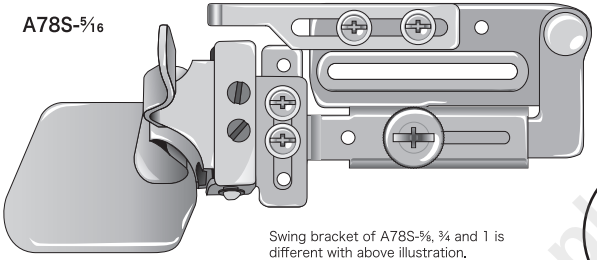
NOTE

- Hemmer makes outstanding stableness on inside and outside curving operation.
- Referred on page 77 for how to set hemmers.

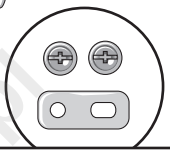
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Latch Hemmer

A78S-5/16



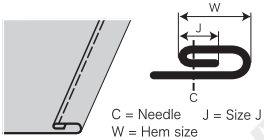
Swing bracket of A78S-5/8, 3/4 and 1 is different with above illustration.



It is include with washer and screw.

Referred below table parts number of each sizes details.

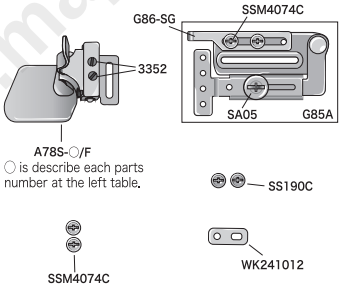
Sizes Details



C = Needle J = Size J
W = Hem size

Part No.	W	J
A78S-1/4	6.4 mm	4.0 mm
A78S-5/16	8.0 mm	4.0 mm
A78S-3/8	9.5 mm	5.0 mm
A78S-1/2	12.7 mm	6.0 mm
A78S-5/8	15.9 mm	7.0 mm
A78S-3/4	19.0 mm	8.0 mm
A78S-1	25.4 mm	9.0 mm

Parts Details

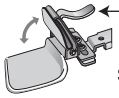


Part No.	Description
A78S-○/F	A78S Hemmer
G85A	Swing bracket with second guide
G86-SG	Second guide
SA05	Screw (9/64 - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (9/64 - L8)
WK241012	Washer
3352	Screw (3/32-56)

Referred on page 80 for details of swing bracket A78S-5/8, 3/4 and 1.

NOTE

- For straight edges and gentle outside curving.
- For medium or heavy materials
- Referred on page 77 for how to set hemmers.

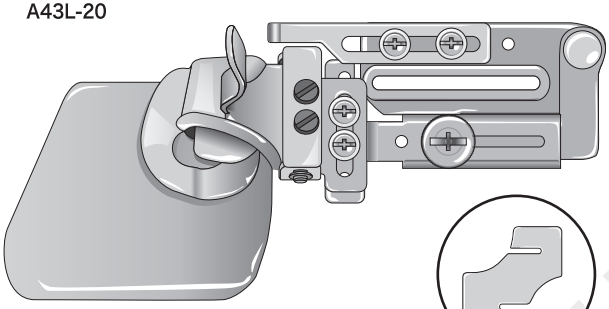


Snap up the folder by pressing on handle.

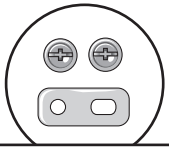
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Latch Elastic Hemmer

A43L-20



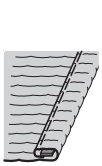
It is include with leveling plate.

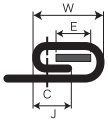


It is include with washer and screw.

Referred below table parts number of each sizes details.

Sizes Details

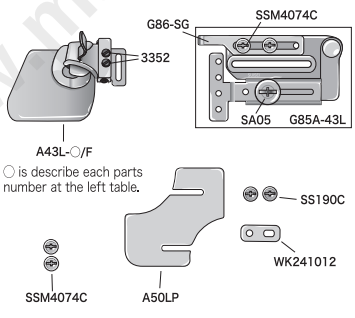




C = Needle
W = Hem size
J = Size J
E = Elastic size

Part No.	W	J	E
A43L-16	16 mm	7.0 mm	7.0 mm
A43L-20	20 mm	8.0 mm	8.0 mm

Parts Details

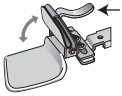


○ is describe each parts number at the left table.

Part No.	Description
A43L-○/F	A43L Hemmer
G85A-43L	Swing bracket with second guide
G86-SG	Second guide
SA05	Screw (9/64 - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (9/64 - L8)
WK241012	Washer
A50LP	Leveling Plate
3352	Screw (3/32-56)

NOTE

- Do not use without elastic cord.
- Referred on page 77 for how to set hemmers.

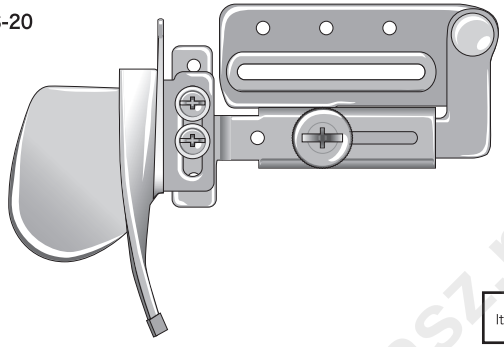


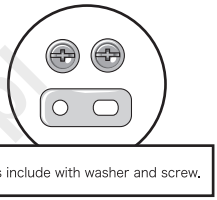
Snap up the folder by pressing on handle.

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Braid or Tape Binder

A4S-20

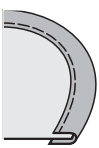


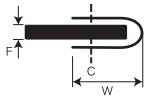


It is include with washer and screw.

Referred below table parts number of each sizes details.

Sizes Details





C = Needle
W = Finished size
F = Material thickness

Part No.	T	W	F
A4S-10	10 mm	4.5 mm	1.0 mm
A4S-13	13 mm	6.0 mm	1.5 mm
A4S-16	16 mm	7.5 mm	1.5 mm
A4S-20	20 mm	9.0 mm	2.0 mm
A4S-22	22 mm	10.5 mm	2.0 mm
A4S-25	25 mm	12.0 mm	2.5 mm

T = Bias Tape Size

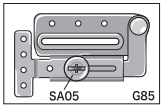
Parts Details

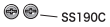


A4S-○/F
○ is describe each parts number at the left table.



SSM4074C





SS190C



WK241012

Part No.	Description
A4S-○/F	A4S Binder
G85	Swing bracket
SA05	Screw (9/64 - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (9/64 - L8)
WK241012	Washer

NOTE

- For straight edges and outside curving.
- Referred on page 77 for how to set binders.

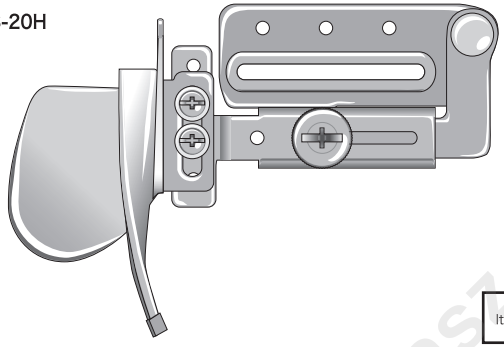
⚠ CAUTION

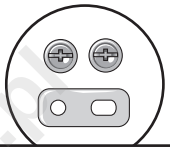
The contents in above table may be different from fact and depend on material thickness or elasticity of tape. Please use as a measure of size.

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Braid or Tape Binder for Heavy Materials

A4S-20H

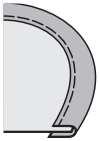


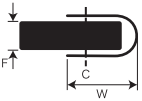


It is include with washer and screw.

Referred below table parts number of each sizes details.

Sizes Details



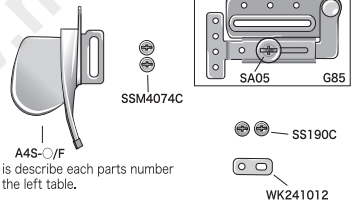


C = Needle
W = Finished size
F = Material thickness

Part No.	T	W	F
A4S-18MH	18 mm	7.5 mm	3.0 mm
A4S-20H	20 mm	7.8 mm	4.5 mm
A4S-20XH	20 mm	7.5 mm	5.0 mm
A4S-25H	25 mm	10.3 mm	4.5 mm
A4S-25XH	25 mm	10.0 mm	5.0 mm

T = Bias Tape Size

Parts Details



○ is describe each parts number at the left table.

Part No.	Description
A4S-○/F	A4S Binder
G85	Swing bracket
SA05	Screw (9/64 - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (9/64 - L8)
WK241012	Washer

NOTE

- For straight edges and outside curving.
- Referred on page 77 for how to set binders.

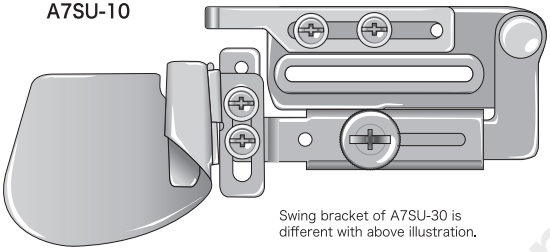
⚠ CAUTION

The contents in above table may be different from fact and depend on material thickness or elasticity of tape. Please use as a measure of size.

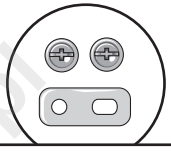
www.maimasz.hu

Single Upturn Feller

A7SU-10



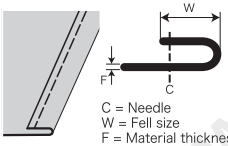
Swing bracket of A7SU-30 is different with above illustration.



It is include with washer and screw.

Referred below table parts number of each sizes details.

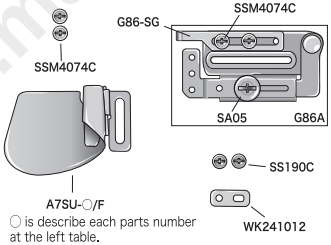
Sizes Details



C = Needle
W = Fell size
F = Material thickness

Part No.	W	F
A7SU-5	5 mm	1.0 mm
A7SU-6	6 mm	1.0 mm
A7SU-8	8 mm	1.0 mm
A7SU-10	10 mm	1.5 mm
A7SU-13	13 mm	1.5 mm
A7SU-15	15 mm	1.5 mm
A7SU-18	18 mm	1.5 mm
A7SU-20	20 mm	1.5 mm
A7SU-25	25 mm	1.5 mm
A7SU-30	30 mm	1.5 mm

Parts Details



○ is describe each parts number at the left table.

Part No.	Description
A7SU-○/F	A7SU Feller
G86A	Swing bracket with second guide
G86-SG	Second guide
SA05	Screw (9/64 - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (9/64 - L8)
WK241012	Washer

Referred on page 80 for details of swing bracket A7SU-30.

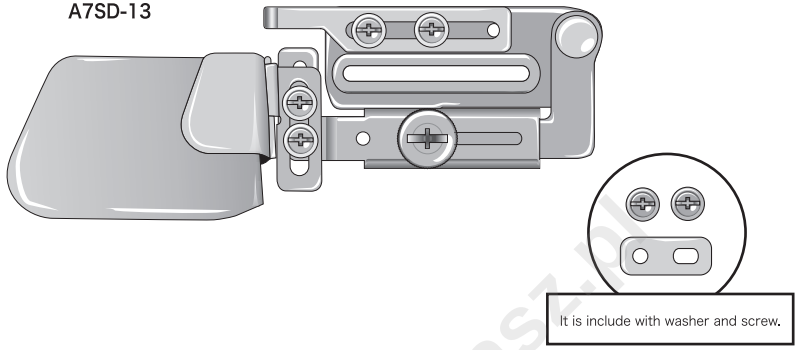
NOTE

- For straight edges and gentle outside curving.
- Referred on page 77 for how to set fellers.

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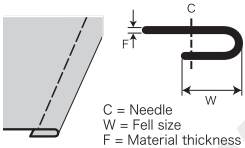
Single Downturn Feller

A7SD-13



Referred below table parts number of each sizes details.

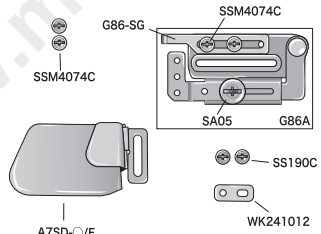
Sizes Details



C = Needle
W = Fell size
F = Material thickness

Part No.	W	F
A7SD-5	5 mm	1.0 mm
A7SD-6	6 mm	1.0 mm
A7SD-8	8 mm	1.0 mm
A7SD-10	10 mm	1.5 mm
A7SD-13	13 mm	1.5 mm
A7SD-15	15 mm	1.5 mm
A7SD-18	18 mm	1.5 mm
A7SD-20	20 mm	1.5 mm

Parts Details



○ is describe each parts number at the left table.

Part No.	Description
A7SD-○/F	A7SD Feller
G86A	Swing bracket with second guide
G86-SG	Second guide
SA05	Screw (⅝ - L5)
SSM4074C	Screw (M4 × 0.7)
SS190C	Screw (⅝ - L8)
WK241012	Washer

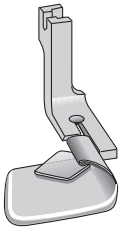
NOTE

- For straight edges and gentle outside curving.
- Referred on page 77 for how to set fellers.

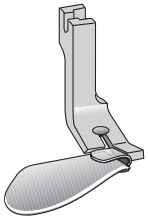
www.maimasz.pl

Top Stitch Feller Feet

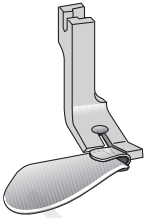
H5017-3/16



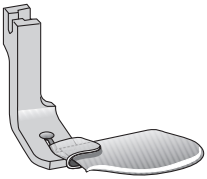
H5019-3/16



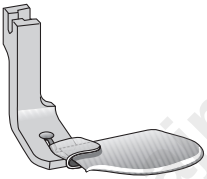
H5019-1/4



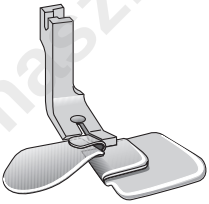
H5019R-3/16



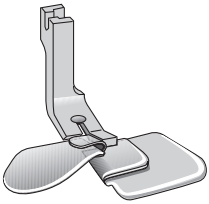
H5019R-1/4



H5020-3/16

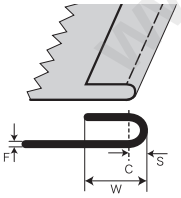


H5020-1/4

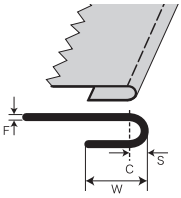


Sizes Details

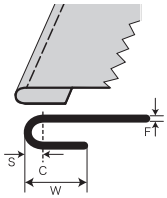
H5017-3/16



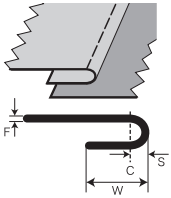
H5019-3/16, H5019-1/4



H5019R-3/16, H5019R-1/4



H5020-3/16, H5020-1/4



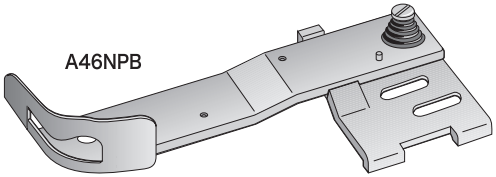
C = Needle
W = Fell size
S = Stitch margin
F = Material thickness

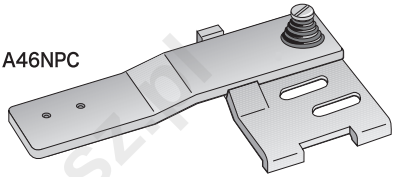
Part No.	W	S	F
H5017-3/16	4.8 mm	1.0 mm	1.0 mm
H5019-3/16	4.8 mm	1.0 mm	0.5 mm
H5019-1/4	6.4 mm	1.0 mm	0.5 mm
H5019R-3/16	4.8 mm	1.0 mm	0.5 mm
H5019R-1/4	6.4 mm	1.0 mm	0.5 mm
H5020-3/16	4.8 mm	1.0 mm	1.0 mm
H5020-1/4	6.4 mm	1.0 mm	1.0 mm

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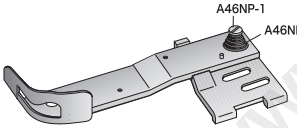
SUISEI®
OSAKA JAPAN

Swing Bracket for Special Machines



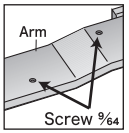


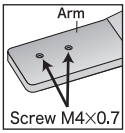
Parts Details



Part No.	Description
A46NP-1	Screw (M5 × 0.8)
A46NP-2	Spiral spring

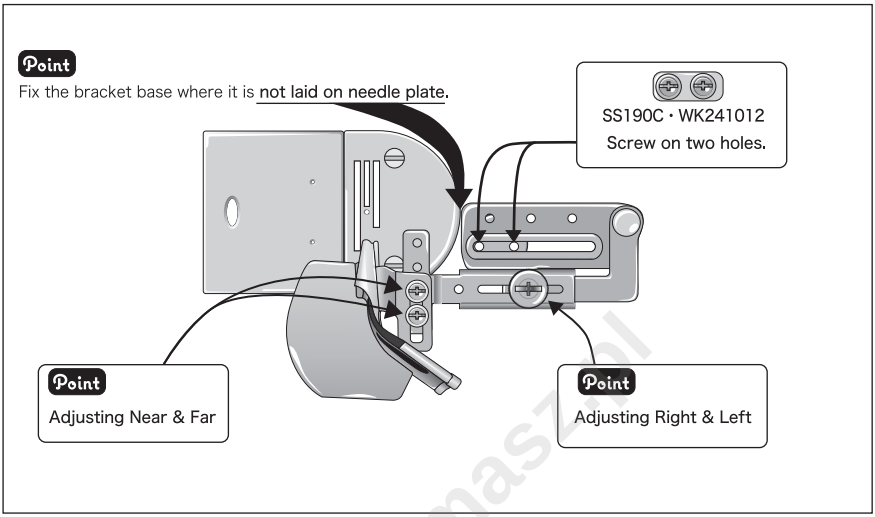
For A46NPB & A46NPC





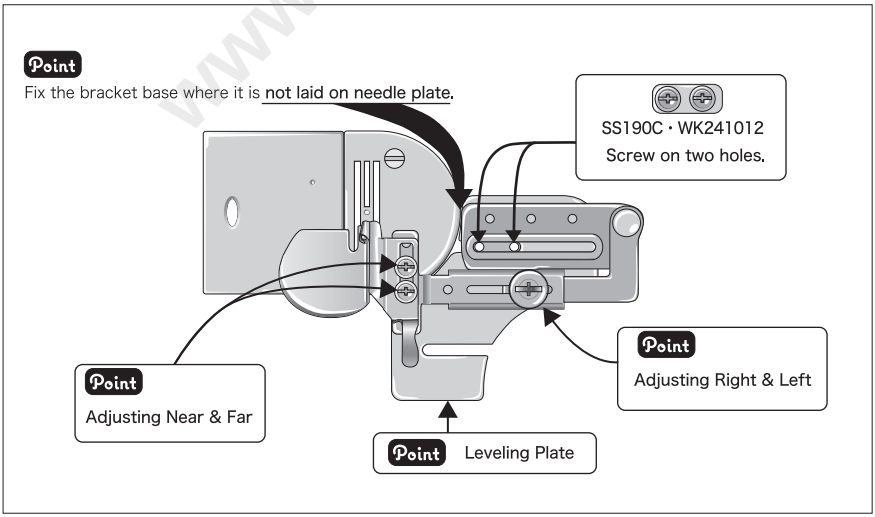
www.majmasz.hu

Without leveling plate



Applicable series： A5S series, A5BS series, A1S series, A9S series, A2S series, A11S series
A110S series, A78S series, A4S series, A7SU series, A7SD series

With leveling plate



Applicable series： A5S-30, A5S-40, A50 series, A50HH series, A43L series

www.majmasz.pl

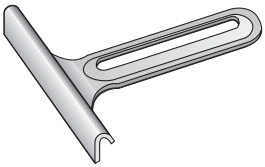
GAUGES and ACCESSORIES

www.majmasz.pl

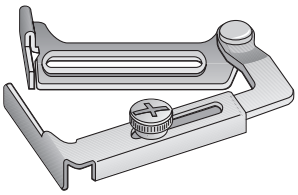
SUISEI®
OSAKA JAPAN

T Gauge・Swing Gauge

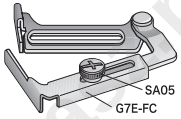
G1



G7E



Parts Details



Part No.	Description
G7E-FC	G7E Cover
SA05	Screw

Strong Magnetic Gauge

G20Z



NOTE

G20Z is SUISEI original structure.
Enable to strongly guideing to sew heavy material like denim.

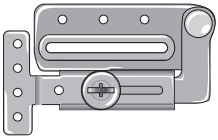
⚠ CAUTION

Due to the steong magnet, Please keeo it away from the peoples who use heart pace maker, as its magnet field affect on the function of pace maker.

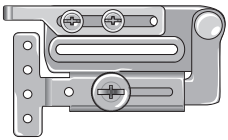
www.majmet.com.pl

Swing Brackets for Binders, Floders, Hemmers, and Fellers

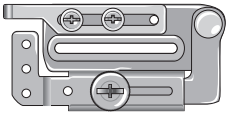
G85



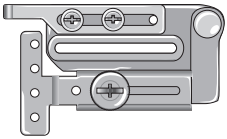
G85A



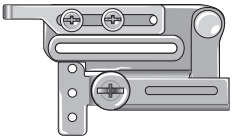
G86A



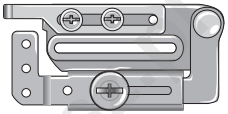
G85A-43L



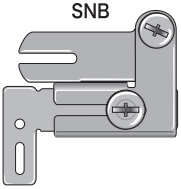
G85A-78S



G86A-11S



SNB



Swing bracket set list

Part No.	
A1S-20	G85
A1S-22	G85
A1S-24	G85
A1S-26	G85
A1S-28	G85
A1S-30	G85
A1S-32	G85
A1S-36	G85
A1S-40	G85
A11S-6	G86A
A11S-8	G86A
A11S-10	G86A
A11S-13	G86A
A11S-15	G86A
A11S-18	G86A
A11S-20	G86A
A11S-25	G86A-11S
A11S-30	SNB
A11S-35	SNB
A11S-40	SNB
A11S-45	SNB
A11S-50	SNB
A110S-T8	G86A
A110S-T10	G86A
A110S-T15	G86A
A110S-T20	G86A
A110S-T25	G86A-11S
A110S-M10	G86A

Part No.	
A110S-M15	G86A
A110S-M20	G86A
A110S-M25	G86A-11S
A2S-20	G85
A2S-22	G85
A2S-24	G85
A2S-26	G85
A2S-28	G85
A2S-30	G85
A2S-32	G85
A4S-10	G85
A4S-13	G85
A4S-16	G85
A4S-20	G85
A4S-22	G85
A4S-25	G85
A4S-18MH	G85
A4S-20H	G85
A4S-20XH	G85
A4S-25H	G85
A4S-25XH	G85
A43L-16	A85A-43L
A43L-20	A85A-43L
A5S-5	G85A
A5S-8	G85A
A5S-10	G85A
A5S-12	G85A
A5S-15	G85A

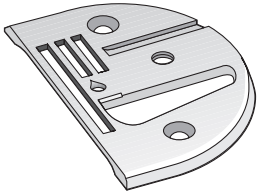
Part No.	
A5S-18	G85A
A5S-20	G85A
A5S-24	G85A-43L
A5S-30	SNB
A5S-40	SNB
A5BS-8	G85A
A5BS-10	G85A
A5BS-12	G85A
A5BS-15	G85A
A5BS-18	G85A
A5BS-20	G85A
A5BS-24	G85A-43L
A50-2.5	G85
A50-3	G85
A50-4	G85
A50-5	G85
A50-6	G85
A50-7	G85
A50-8	G85
A50-10	G85
A50HH-4	G85
A50HH-5	G85
A50HH-6	G85
A50HH-7	G85
A78S-¼	G85A
A78S-5⁄16	G85A
A78S-⅜	G85A
A78S-½	G85A

Part No.	
A78S-⅝	G85A-78S
A78S-¾	G85A-78S
A78S-1	G85A-78S
A7SU-5	G86A
A7SU-6	G86A
A7SU-8	G86A
A7SU-10	G86A
A7SU-13	G86A
A7SU-15	G86A
A7SU-18	G86A
A7SU-20	G86A
A7SU-25	G86A
A7SU-30	G85A-78S
A7SD-5	G86A
A7SD-6	G86A
A7SD-8	G86A
A7SD-10	G86A
A7SD-13	G86A
A7SD-15	G86A
A7SD-18	G86A
A7SD-20	G86A
A9S-25	G85
A9S-28	G85
A9S-32	G85
A9S-38	G85

www.kanmasu.jp

Needle Plates for Right Angle Bias Binders

A10N-222



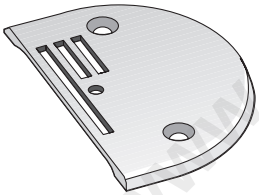
Parts Details

Part No.	Binder No.
A10N-160	A10S-16, A10S-18, A10S-20
A10N-222	A10S-22, A10S-24, A10S-26 A10S-28, A10S-30 A10H-24, A10H-26, A10H-28 A10H-30
A10N-360	A10S-32, A10S-36, A10S-40 A10H-32, A10H-36, A10H-40
A10N-450	A10S-45, A10S-50 A10H-45, A10H-50

Referred on A10S about A10C and A10CW.
Referred on A10H about A10HC and A10HCW.

Needle Plate for 20002 Feed Dog

12442



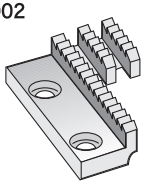
NOTE

12442 Needle plate is for 20002 feed dog.

www.majnasz.hu

Feed Dog for Right Angle Bias Binders

20002

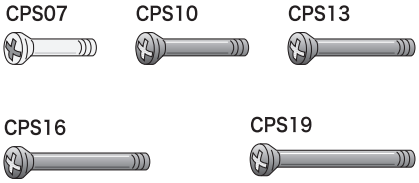


NOTE

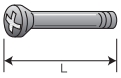
20002 feed dog is for right angle bias binders.

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Screws for Feet



Sizes Details



L = Screw length

Part No.	L
CPS07	7.5 mm
CPS10	10.8 mm
CPS13	13.3 mm
CPS16	16.3 mm
CPS19	19.3 mm

All screws is M2.

Screws for Attachments

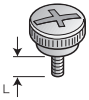
SA05
(Old Part No. SA5)



SA078
(Old Part No. SA)



Sizes Details



L = Thread length

Part No.	L
SA05	5.0 mm
SA078	7.8 mm

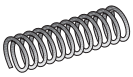
All screws is 9/64.

Springs for Feet

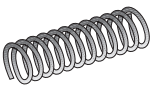
B20



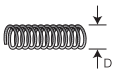
B25



B30U



Sizes Details



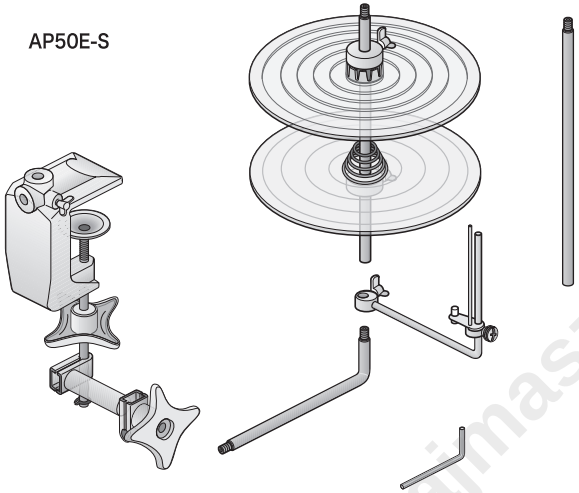
D = Spring diameter

Part No.	D
B20	2.0 mm
B25	2.5 mm
B30U	3.0 mm

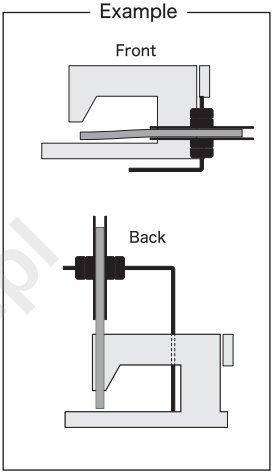
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Standard Tape Reel Stand

AP50E-S



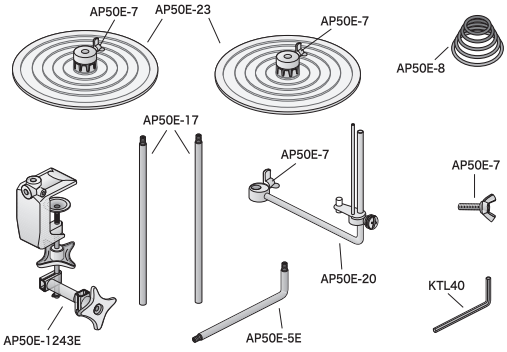
Example



www.majmasz.pl

- Smooth rotation solves uneven feeding of tape in binding.
- Semitransparent plates show an amount of remaining tape.

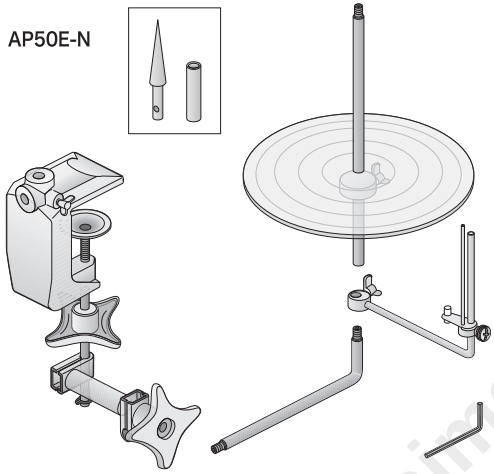
Parts Details



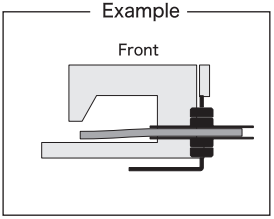
Part No.	Description	Qty
AP50E-1243E	Vice and joint asm.	1
AP50E-5E	L rod	1
AP50E-7	Wing screw	4
AP50E-8	Taper spring	1
AP50E-17	Connecting rod	2
AP50E-20	Bias tape guide complete	1
AP50E-23	Plastic plate	2
KTL40	L - wrench (4.0mm)	1

Tape Reel Stand for Knit Tape

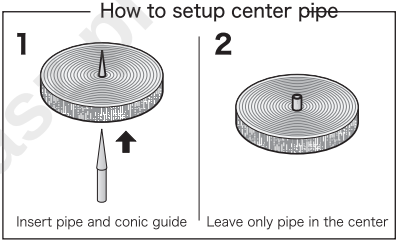
AP50E-N



Example



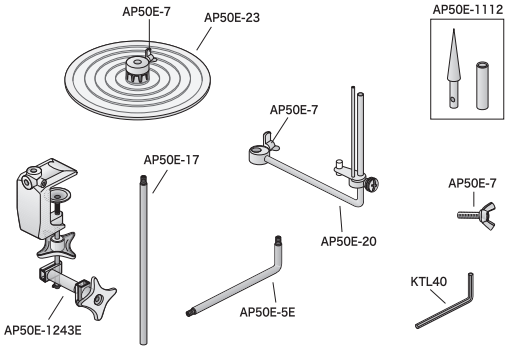
How to setup center pipe



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- Smooth rotation solves uneven feeding of tape in binding.
- Semitransparent plates show an amount of remaining tape.

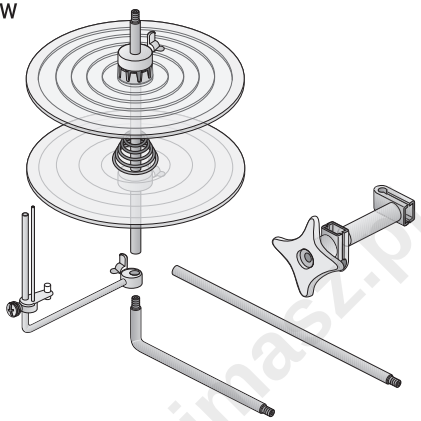
Parts Details



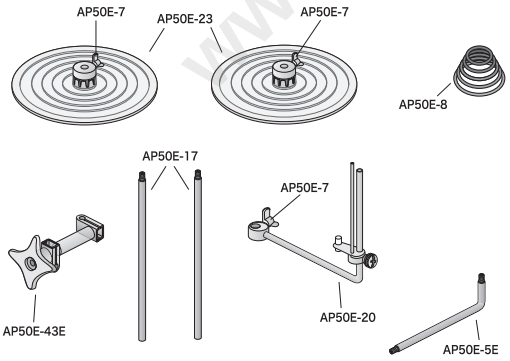
Part No.	Description	Qty
AP50E-1243E	Vice and joint asm.	1
AP50E-5E	L rod	1
AP50E-7	Wing screw	3
AP50E-17	Connecting rod	1
AP50E-20	Bias tape guide complete	1
AP50E-23	Plastic plate	1
AP50E-1112	Center pipe & conic guide	1
KTL40	L - wrench (4.0mm)	1

Tape Reel Stand Extra Set

AP50E-AW



Parts Details



Part No.	Description	Qty
AP50E-43E	Joint complete	1
AP50E-5E	L rod	1
AP50E-7	Wing screw	3
AP50E-8	Taper spring	1
AP50E-17	Connecting rod	2
AP50E-20	Bias tape guide complete	1
AP50E-23	Plastic plate	2

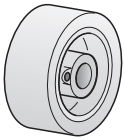
www.majnasz.pl

Urethane Rollers & Steel Rollers

R5125



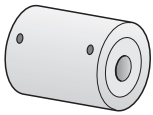
R6025



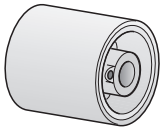
R5125-C10



R4344



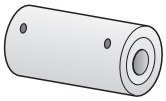
R5144



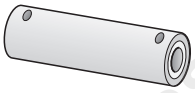
R3030



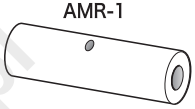
R3450



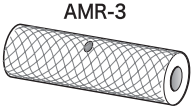
AMR-2E



AMR-1



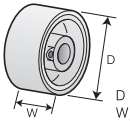
AMR-3



※ AMR-1 and AMR-3 is steel rollers

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Sizes Details

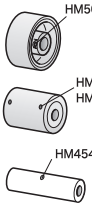


D = Roller diameter
W = Roller width

Part No.	D	W
R5125	51 mm	25 mm
R6025	60 mm	25 mm
R4344	43 mm	44 mm
R5144	51 mm	44 mm
R3030	30 mm	30 mm
R3450	34 mm	50 mm
R5125-C10	51 mm	25(10) mm
AMR-2E	25.5 mm	76 mm
AMR-1	25.5 mm	77 mm
AMR-3	25.5 mm	77 mm

R5125-C10
Roller width is 25mm.
Urethane width is 10mm in the ( ) .

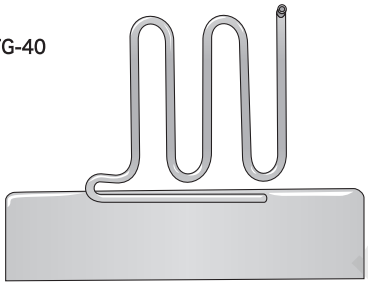
Parts Details



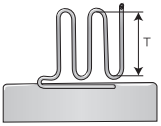
Part No.	Description	Roller No.
HM5086T	Screw for rollers (M5 × 0.8)	R5125, R6025 R5025-C10, R5144
HM5085	Screw for rollers (M5 × 0.8)	R4344, R3450
HM4533	Screw for rollers (9/64)	AMR-2E
HM4548	Screw for rollers (9/64)	AMR-1, AMR-3

Tape Guide for Binders

TG-40

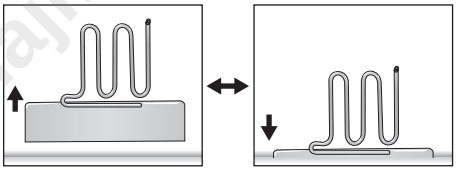


Sizes Details



T = Max tape size

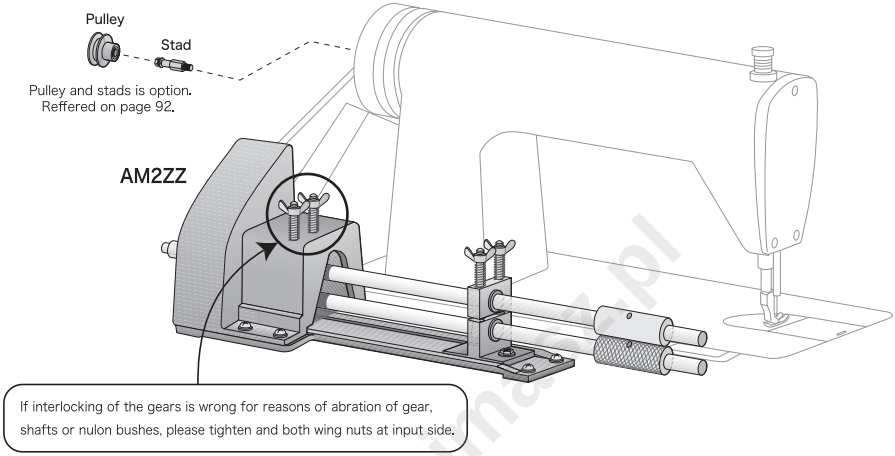
Part No.	T
TG-40	40 mm
TG-60	60 mm



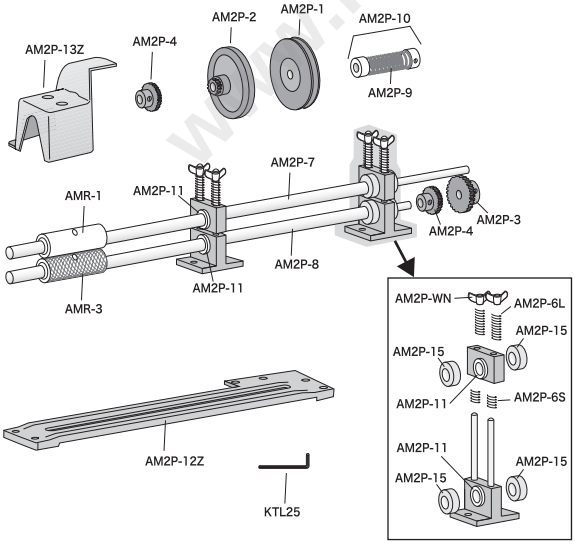
Simply, only stick in the crack between sewing machine and sewing machine table.

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Regular Cloth Puller



Parts Details

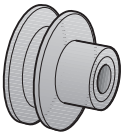


Part No.	Description	Qty
AM2P-1	V pulley	1
AM2P-2	Clutch wheel with gear	1
AM2P-3	Large gear (40mm)	1
AM2P-4	Medium gear (28mm)	2
AM2P-6L	Tension spling (Long)	4
AM2P-6S	Tension spling (Short)	4
AM2P-7	Upper shaft	1
AM2P-8	Lower shaft	1
AM2P-9	Clutch spring	1
AM2P-10	Clutch spring complete	1
AM2P-11	Nylon bushing	4
AM2P-12Z	Mount base	1
AM2P-13Z	Gear cover	1
AM2P-15	Collar	4
AM2P-WN	Wing nut	4
KTL25	L - wrench (2.5mm)	1
AMR-1	Steel plane roller	1
AMR-3	Steel knurled roller	1

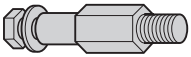
Referred on page 87 for AMR-1, AMR-3

Pulley and Stads

AMP-3



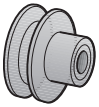
AMS-1



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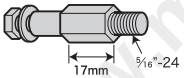
Pulley

AMP-3

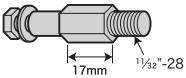


Stads
Regular Type

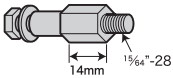
AMS-1



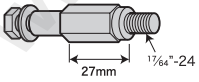
AMS-3



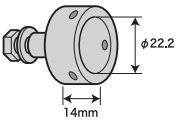
AMS-6



AMS-8

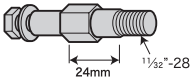


AMS-22E

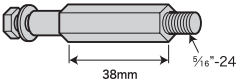


Stads
For Automatic
Thread Trimmer

AMS-M190



AMS-1-38



Cap Screw

AMS-WE

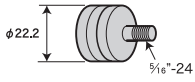
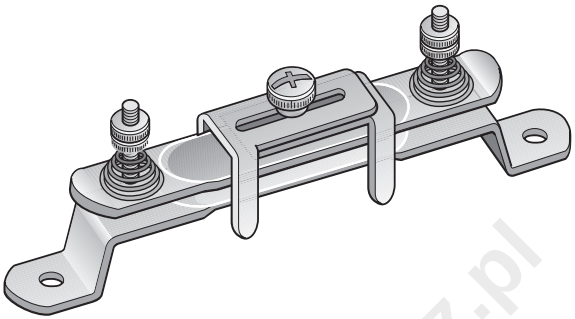
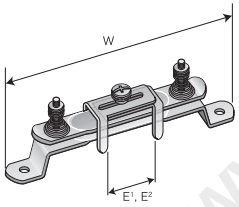


Table Type Elastic Tension Bracket



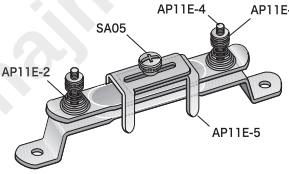
Sizes Details



W = Width
E¹ = Min width
E² = Max width

Part No.	W	E¹	E²
AP11E	153 mm	3 mm	43 mm

Parts Details

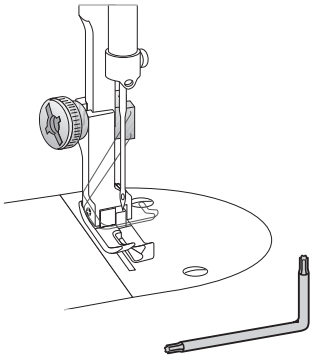


Part No.	Description
AP11E-2	Spiral spring
AP11E-3	Adjustable nut
AP11E-4	Adjustable lod
AP11E-5	Adjustable guide
SA05	screw

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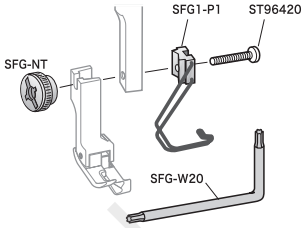
Finger Guard Set for One Needle Lock Stitch Machines (Includes L- Wrench)

SFG1



Parts number **SFG1NW** is without L-wrench.

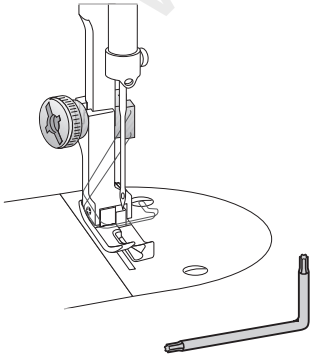
Parts Details



Part No.	Description
SFG1-P1	Guard wire complete
SFG-NT	Thumb nut
SFG-W20	L - wrench
ST96420	Screw (9/64 - L20)

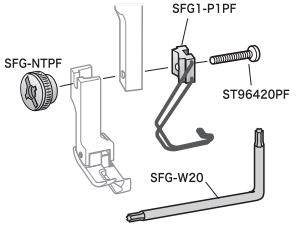
Finger Guard Set for One Needle Lock Stitch Machines for PFAFF (Includes L- Wrench)

SFG1PF



Parts number **SFG1NWPF** is without L-wrench.

Parts Details



Part No.	Description
SFG1-P1PF	Guard wire complete
SFG-NTPF	Thumb nut
SFG-W20	L - wrench
ST96420PF	Screw (M4)

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CONVERSION

Inch to millimeter A	
1 "	25.400 mm
2 "	50.800 〃
3 "	76.200 〃
1/2 "	12.700 〃
1/4 "	6.350 〃
3/4 "	19.050 〃
1/8 "	3.175 〃
3/8 "	9.525 〃
5/8 "	15.875 〃
7/8 "	22.225 〃
1/16 "	1.588 〃
3/16 "	4.763 〃
5/16 "	7.938 〃
7/16 "	11.113 〃
9/16 "	14.288 〃
11/16 "	17.463 〃
13/16 "	20.638 〃
15/16 "	23.813 〃
1/32 "	0.794 〃
3/32 "	2.381 〃
5/32 "	3.969 〃
7/32 "	5.556 〃
9/32 "	7.144 〃
11/32 "	8.731 〃
13/32 "	10.319 〃
15/32 "	11.906 〃
17/32 "	13.494 〃
19/32 "	15.081 〃
21/32 "	16.669 〃
23/32 "	18.256 〃
25/32 "	19.844 〃
27/32 "	21.431 〃
29/32 "	23.019 〃
31/32 "	24.606 〃

1 1/8 "	28.575 mm
1 1/4 "	31.750 〃
1 3/8 "	34.925 〃
1 1/2 "	38.100 〃
1 5/8 "	41.275 〃
1 3/4 "	44.450 〃
1 7/8 "	47.625 〃
2 1/4 "	57.150 〃
2 1/2 "	63.500 〃
2 3/4 "	69.850 〃

Inch to millimeter B	
1/32 "	0.794 mm
1/16 "	1.588 〃
3/32 "	2.381 〃
1/8 "	3.175 〃
5/32 "	3.969 〃
3/16 "	4.763 〃
7/32 "	5.556 〃
1/4 "	6.350 〃
9/32 "	7.144 〃
5/16 "	7.938 〃
11/32 "	8.731 〃
3/8 "	9.525 〃
13/32 "	10.319 〃
7/16 "	11.113 〃
15/32 "	11.906 〃
1/2 "	12.700 〃
17/32 "	13.494 〃
9/16 "	14.288 〃
19/32 "	15.081 〃
5/8 "	15.875 〃
21/32 "	16.669 〃
11/16 "	17.463 〃
23/32 "	18.256 〃
3/4 "	19.050 〃
25/32 "	19.844 〃
13/16 "	20.638 〃
27/32 "	21.431 〃
7/8 "	22.225 〃
29/32 "	23.019 〃
15/16 "	23.813 〃
31/32 "	24.606 〃

1 "	25.400 〃
1/8 "	28.575 〃
1/4 "	31.750 〃
3/8 "	34.925 〃
1/2 "	38.100 〃
5/8 "	41.275 〃
3/4 "	44.450 〃
7/8 "	47.625 〃
2 "	50.800 〃
1/4 "	57.150 〃
1/2 "	63.500 〃
3/4 "	69.850 〃
3 "	76.200 〃

millimeter to Inch	
0.2 mm	1/128" (0.198mm)
0.4 〃	1/64" (0.397 〃)
0.6 〃	3/128" (0.595 〃)
0.8 〃	1/32" (0.794 〃)
1.0 〃	5/128" (0.992 〃)
1.5 〃	1/16" (1.588 〃)
2.0 〃	5/64" (1.984 〃)
2.5 〃	3/32" (2.381 〃)
3.0 〃	1/8 " (3.175 〃)
3.5 〃	9/64" (3.572 〃)
4.0 〃	5/32" (3.969 〃)
4.5 〃	11/64" (4.366 〃)
5.0 〃	13/64" (5.159 〃)
5.5 〃	7/32" (5.556 〃)
6.0 〃	15/64" (5.953 〃)
6.5 〃	1/4 " (6.350 〃)
7.0 〃	9/32" (7.144 〃)
7.5 〃	19/64" (7.541 〃)
8.0 〃	5/16" (7.938 〃)
8.5 〃	21/64" (8.334 〃)
9.0 〃	23/64" (9.128 〃)
9.5 〃	3/8 " (9.525 〃)
10.0 〃	25/64" (9.922 〃)
11.0 〃	7/16" (10.113 〃)
12.0 〃	15/32" (10.906 〃)
13.0 〃	1/2 " (12.700 〃)
14.0 〃	9/16" (14.288 〃)
15.0 〃	19/32" (15.081 〃)
16.0 〃	5/8 " (15.875 〃)
17.0 〃	21/32" (16.669 〃)
18.0 〃	23/32" (18.256 〃)
19.0 〃	3/4 " (19.050 〃)
20.0 〃	25/32" (19.844 〃)
22.0 〃	7/8 " (22.225 〃)
24.0 〃	15/16" (23.813 〃)
26.0 〃	1 " (25.400 〃)
28.0 〃	1 3/32" (27.781 〃)
30.0 〃	1 3/16" (30.163 〃)
32.0 〃	1 1/4 " (31.750 〃)
34.0 〃	1 11/32" (34.131 〃)
36.0 〃	1 13/32" (35.719 〃)
38.0 〃	1 1/2 " (38.100 〃)
40.0 〃	1 9/16" (39.688 〃)
45.0 〃	1 25/32" (45.244 〃)
50.0 〃	1 31/32" (50.006 〃)

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